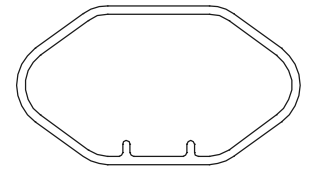
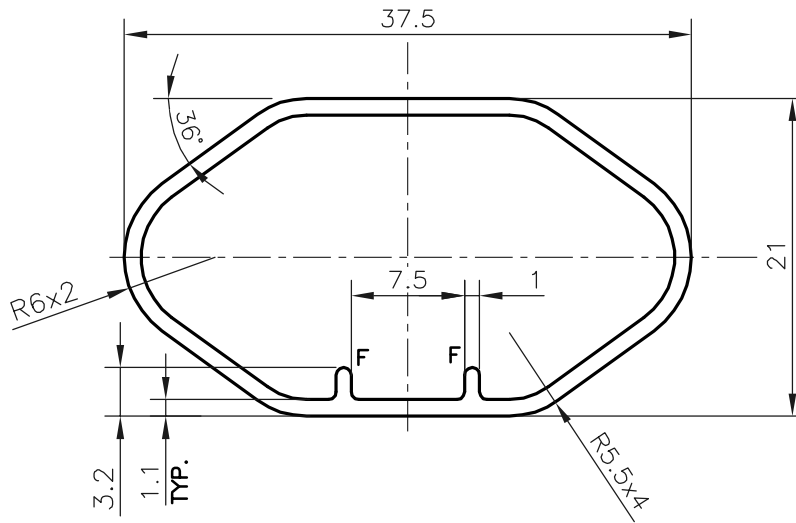


P-20313

E1223



SCALE:- 1:1



F=FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 20.0mm - ±0.30 | UPTO 80.0mm - ±0.70 | UPTO 180.0mm - ±1.27 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH |
| UPTO 30.0mm - ±0.38 | UPTO 100.0mm - ±0.80 | UPTO 200.0mm - ±1.40 | |
| UPTO 40.0mm - ±0.45 | UPTO 120.0mm - ±0.90 | UPTO 225.0mm - ±1.52 | |
| UPTO 50.0mm - ±0.52 | UPTO 140.0mm - ±1.00 | | |
| UPTO 60.0mm - ±0.60 | UPTO 160.0mm - ±1.14 | | |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | | |
|----------------------|------------|-------------|
| | NAME | DATE |
| DRAWN | DARPAN | 23-10-2019 |
| CHECKED | | |
| APPROVED | B.NATARAJA | 09-11-2019 |
| SCALE | | 2:1 |
| AREA mm ² | | 104.448 |
| PERIMETER mm. | | 94.591 |
| WEIGHT kg/m | | 0.282 |
| DRAWING No. | | SECTION No. |
| P-20313 | | - |
| E1223 | | E1223 |
| | | |
| | | |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

| | |
|---------------------|--|
| PARTY'S NAME | TTK PRESTIGE LIMITED., BANGALORE. |
| PARTY'S DRAWING No. | CWE0100180222-007 |
| ALLOY & TEMPER | 6063 T5 |
| DESCRIPTION | ALUMINIUM FLAME GUARD FOR IKEA HEMLAGAD DIA 180 MM POT |