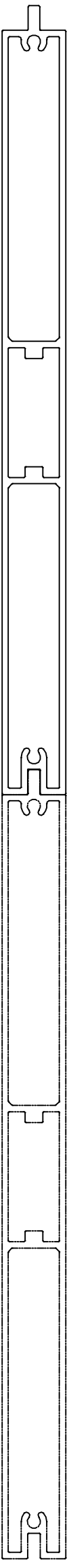
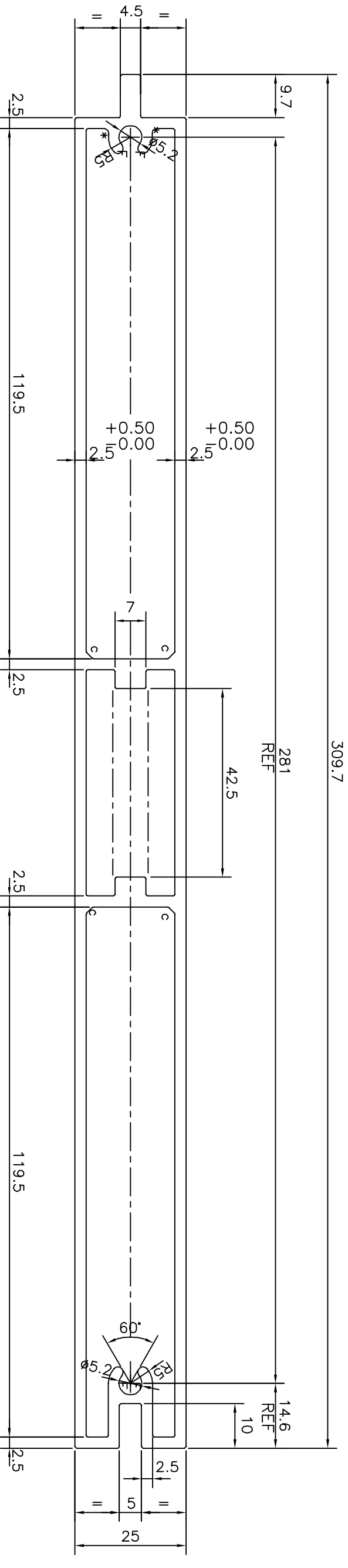


P-20392

E1258



SCALE:-1:2



c = CHAMFER 1.5x45° (4 PLACES)
 F = FULL RADIUS (4 PLACES)
 * = 1.0 RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO	±0.30	UPTO	80.0mm	±0.70	UPTO	180.0mm	±1.27
UPTO 20.0mm	±0.30	UPTO 100.0mm	±0.80	UPTO 200.0mm	±1.40		
UPTO 30.0mm	±0.38	UPTO 120.0mm	±0.90	UPTO 225.0mm	±1.52		
UPTO 40.0mm	±0.45	UPTO 140.0mm	±1.00				
UPTO 50.0mm	±0.52	UPTO 160.0mm	±1.14				
UPTO 60.0mm	±0.60						

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	CLASSIA LASER DESIGN, COIMBATORE	DRAWN	NAME	DATE
PARTY'S DRAWING No.	AL-G-P 009	CHECKED	J.P.KAUSHIK	14-11-2019
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA	21-11-2019
DESCRIPTION	PANEL 300x25	SCALE	1:1	
		AREA mm ²	1912.421	
		PERIMETER mm.	687.34	
		WEIGHT kg/m	5.164	
		DRAWING No.	P-20392	
		SECTION No.	-	
			E1258	
			E1258	