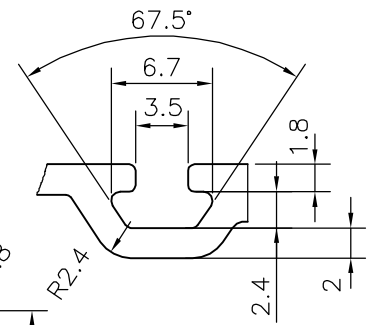
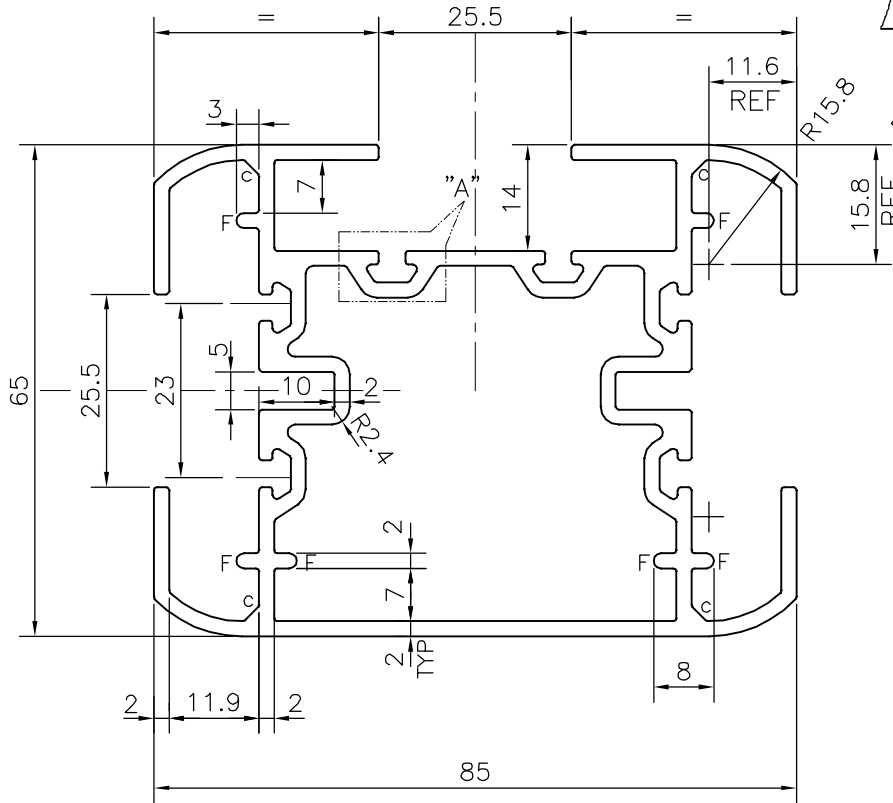
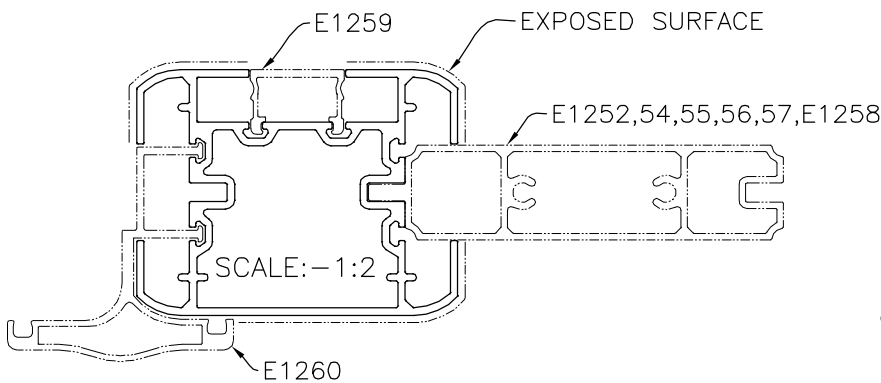


P-20397-1

E1261



DETAIL "A"
SCALE 2:1



c = CHAMFER 2x45° (8 PLACES)
F = FULL RADIUS (6 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	19-11-2019
CHECKED		
APPROVED	B.NATARAJA	21-11-2019
SCALE		1:1
AREA mm ²		999.492
PERIMETER mm.		677.055
WEIGHT kg/m		2.699
DRAWING No.		SECTION No.
P-20397-1		-
E1261		E1261

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	CLASSIA LASER DESIGN, COIMBATORE
PARTY'S DRAWING No.	AL-G-V 003
ALLOY & TEMPER	6063 T6
DESCRIPTION	V LIGHT POST SECTION