



c = CHAMFER 1.5x45° (8 PLACES)  
 F = FULL RADIUS (16 PLACES)  
 \* = 1.0 RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p><b>JINDAL ALUMINIUM LTD.</b></p> <p>BANGALORE-560073 (INDIA)</p>	
	DRAWN	DATE

<ol style="list-style-type: none"> <li>1. ALL DIMENSIONS ARE IN mm.</li> <li>2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.</li> <li>3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</li> </ol>	APPROVED B.NATARAJA 21-11-2019
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PARTY'S NAME	CLASSIA LASER DESIGN, COIMBATORE	SCALE	1:1
PARTY'S DRAWING No.	AL-G-H 007	AREA mm <sup>2</sup>	983.69
ALLOY & TEMPER	6063 T6	PERIMETER mm.	453.059
DESCRIPTION	H POST MIDDLE SECTION	WEIGHT kg/m	2.656
		DRAWING No.	P-20400
		SECTION No.	E1264

