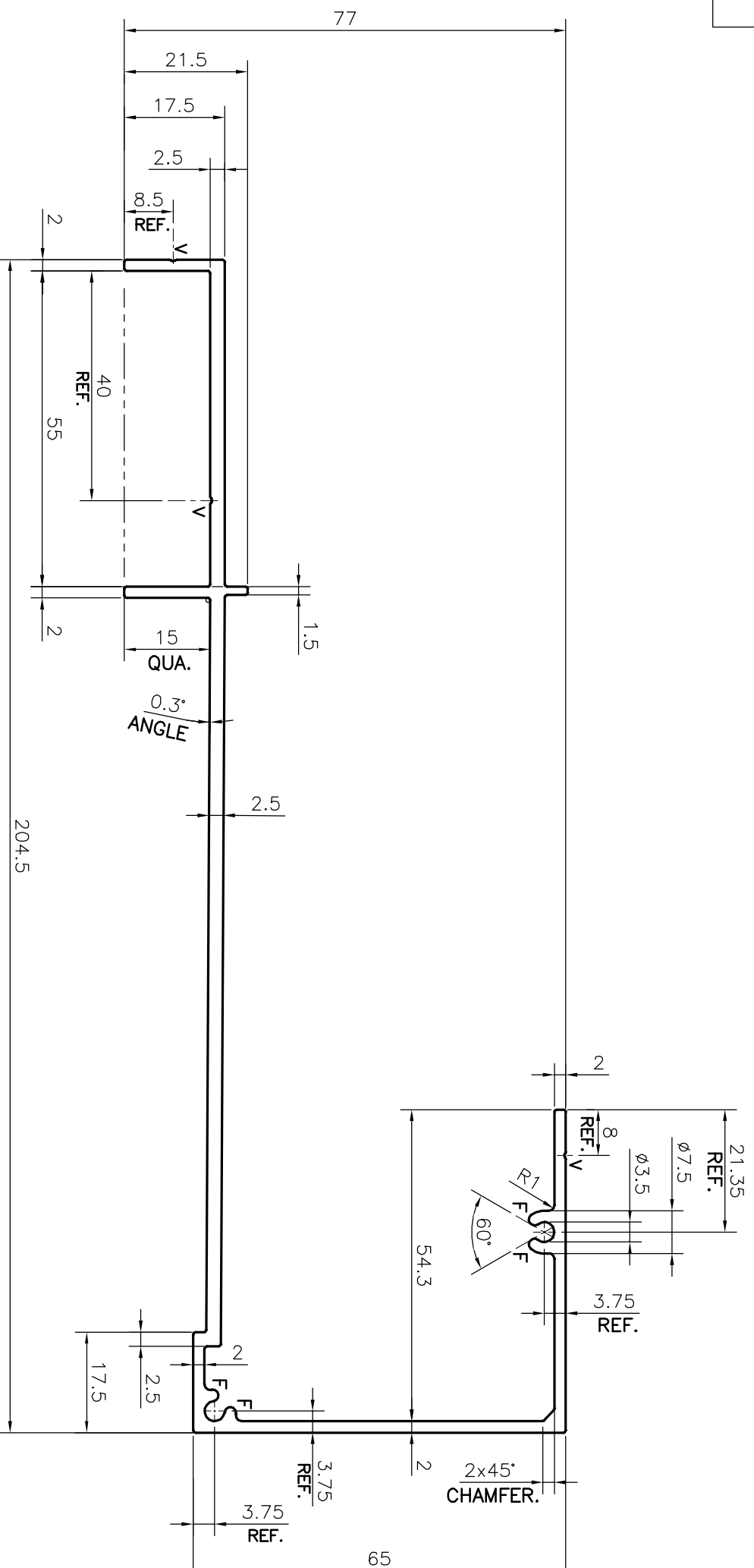


P-20107-2

E1270

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F = FULL RADIUS (4 PLACES)
V = "V" GROOVE 0.3x90° (3 PLACES)

DIMENSION OVER	DIMENSION UP TO AND INCLUDING	TOLERANCES (EXCEPT OPEN ENDS)	TOLERANCES (OPEN ENDS)
-	10	±0.15	±0.15
10	15	±0.20	±0.20
15	30	±0.25	±0.25
30	45	±0.30	±0.30
45	60	±0.40	±0.40
60	90	±0.45	±0.45
90	120	±0.60	±0.60
120	150	±0.80	±0.80
150	180	±1.0	±1.0
180	240	±1.2	±1.2
240	300	±1.5	±1.5

1. STRAIGHTNESS=0.5mm/M
2. TWIST=0.5mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER EN:12020-2 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWN	NAME	DATE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	CHECKED	DARPAN	27-11-2019
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA	23-12-2019
DESCRIPTION	DECORATIVE CAPPING AT TOP SECTION	SCALE	1:1	
		AREA mm ²	841.731	
		PERIMETER mm.	736.711	
		WEIGHT kg/m	2.273	
		DRAWING No.		SECTION No.
		P-20107-2		
		E1270		E1270