


F = FULL RADIUS (6 PLACES)
 V = "V" GROOVE 0.3x90° (2 PLACES)

DIMENSION	TOLERANCES (EXCEPT OPEN ENDS)	TOLERANCES (OPEN ENDS)
OVER UP TO AND INCLUDING	±0.15	±0.15
10	±0.20	±0.20
15	±0.25	±0.25
30	±0.30	±0.30
45	±0.40	±0.45
60	±0.45	±0.45
90	±0.60	±0.60
120	±0.80	±0.80
150	±1.0	±1.0
180	±1.2	±1.2
240	±1.5	±1.5

1. STRAIGHTNESS=0.5mm/M
2. TWIST=0.5mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-12020-2 UNLESS OTHERWISE SPECIFIED		SCALE 1:1	
PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWN	DARPAN
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	CHECKED	
ALLOY & TEMPER	6063 T6	APPROVED	B.NATARAJA
DESCRIPTION	DECORATIVE CAPPING AT BOTTOM SECTION	SCALE	23-12-2019
		AREA mm ²	983.198
		PERIMETER mm.	798.555
		WEIGHT kg/m	2.655
		DRAWING No.	P-20108-5
		SECTION No.	E1271