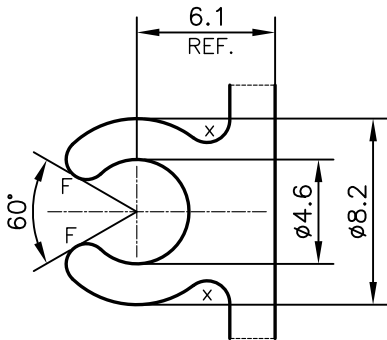
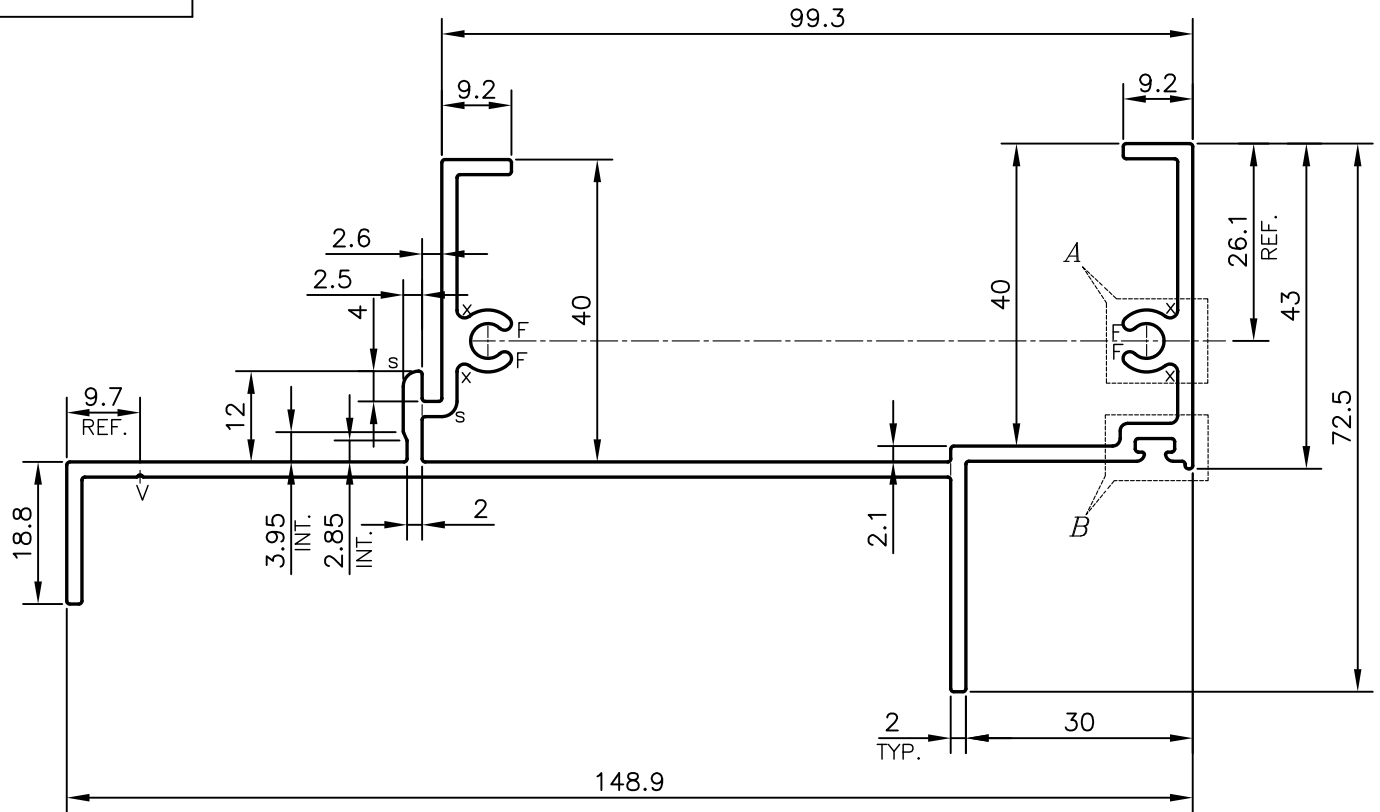
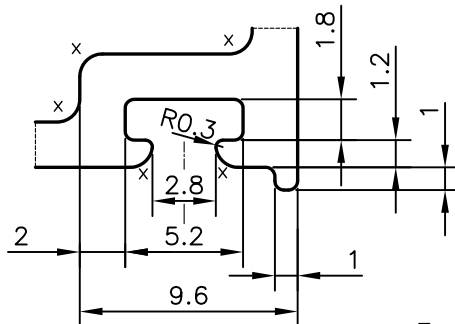


P-20645

E1292



DETAIL OF "A"  
SCALE 3:1



DETAIL OF "B"  
SCALE 3:1

F = FULL RADIUS (4 PLACES)  
 X = RADIUS 1 mm. (6 PLACES)  
 S = RADIUS 2 mm. (2 PLACES)  
 V = VEE GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	<b>1. STRAIGHTNESS=1.0mm/M</b> <b>2. TWIST=1.0mm/M</b> <b>3. ANGULARITY= ±1°</b> <b>4. FLATNESS =0.007xWIDTH</b>
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	27-01-2020
CHECKED		
APPROVED	B.NATARAJA	31-01-2020

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.4 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm <sup>2</sup>	676.55
PERIMETER mm.	655.28
WEIGHT kg/m	1.827

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P-20645	-
E1292	E1292