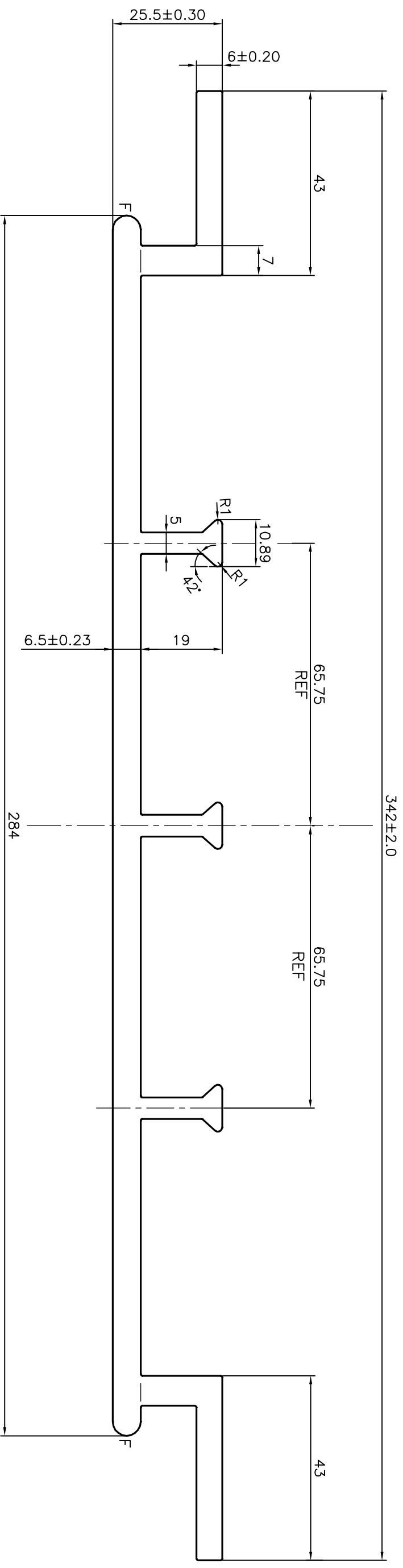


P-20839-1


E1322



F = FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	DATE	03-03-2020
		CHECKED			
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED		APPROVED	J.N.RAI		24-03-2020
PARTY'S NAME JCBL LTD., LALRU		SCALE			1:1
PARTY'S DRAWING No. 2.6.18.04-03 (EXT.)		AREA	mm ²		2872.061
ALLOY & TEMPER 6082 T6		PERIMETER	mm.		927.901
DESCRIPTION ROLLING PAD SECTION		WEIGHT	kg/m		7.755
		DRAWING No.		SECTION No.	
		P-20839-1		-	
		E1322		E1322	