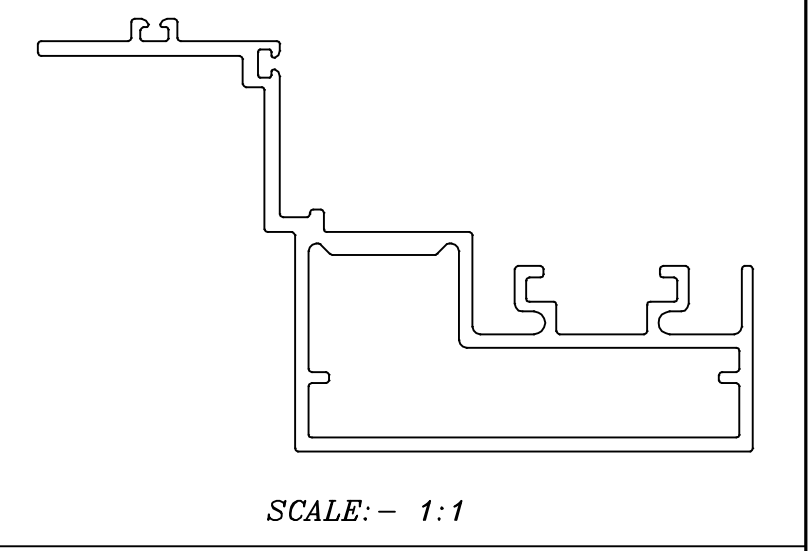
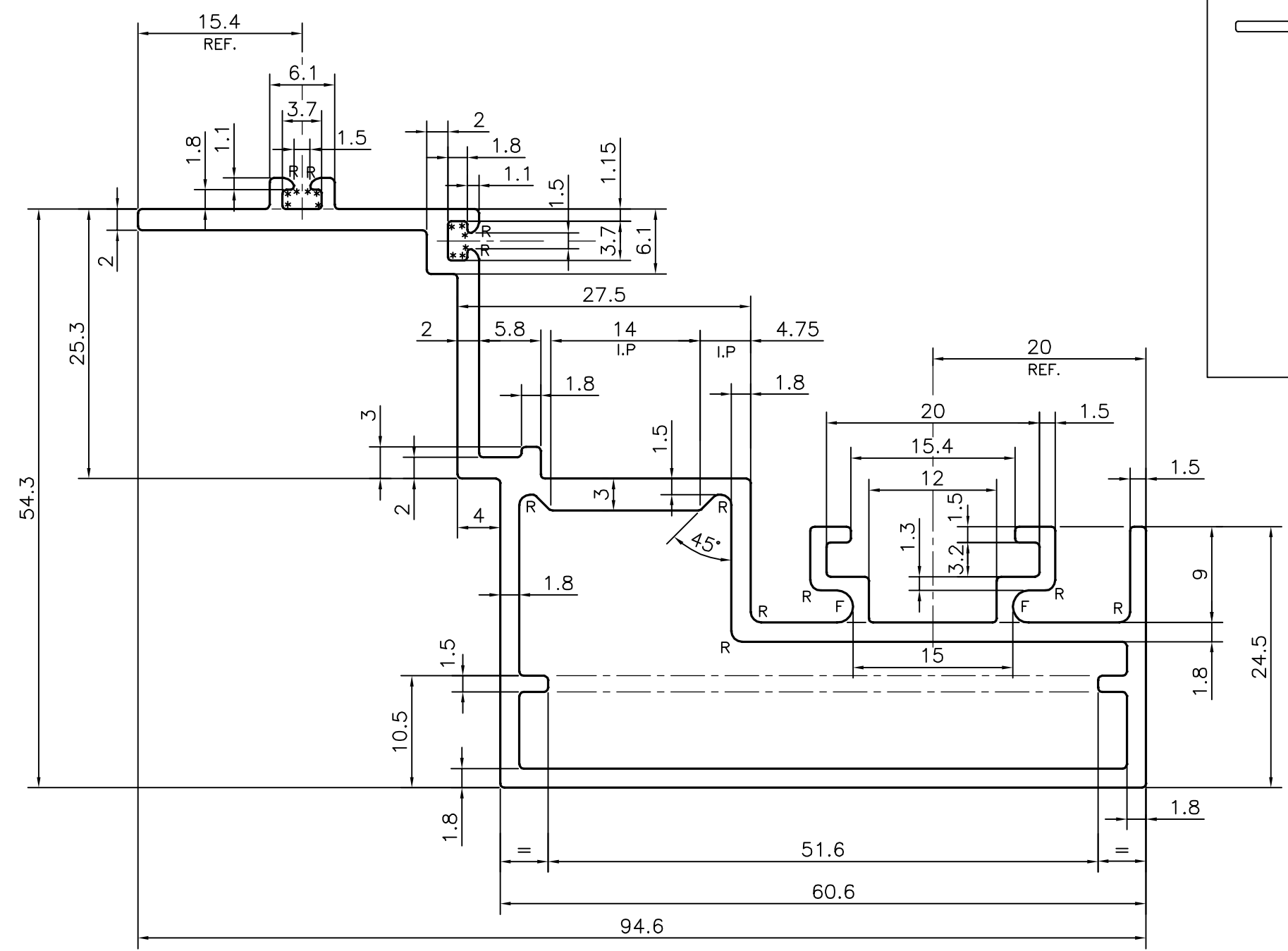



P-21111-1
E1361



SCALE: - 2:1

F=FULL RADIUS (2 PLACES)
R= RADIUS R1 (11 PLACES)
*=RADIUS 0.3 (12 PLACES)

| TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS | | | | | |
|--|---|----------------------|---|-------------|------------|
| UPTO 20.0mm - ±0.30 | UPTO 80.0mm - ±0.70 | UPTO 180.0mm - ±1.27 | 1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1' 4. FLATNESS =0.007xWIDTH | | |
| UPTO 30.0mm - ±0.38 | UPTO 100.0mm - ±0.80 | UPTO 200.0mm - ±1.40 | | | |
| UPTO 40.0mm - ±0.45 | UPTO 120.0mm - ±0.90 | UPTO 225.0mm - ±1.52 | | | |
| UPTO 50.0mm - ±0.52 | UPTO 140.0mm - ±1.00 | | | | |
| UPTO 60.0mm - ±0.60 | UPTO 160.0mm - ±1.14 | | | | |
|  SYMBOL OF QUALITY AN ISO 9001 COMPANY | JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA) | | NAME | DATE | |
| | | | DRAWN | DARPAN | 13-08-2020 |
| 1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED | | | CHECKED | | |
| | | | APPROVED | B.NATARAJA | 18-08-2020 |
| PARTY'S NAME ALUFIT (INDIA) PRIVATE LIMITED., BANGALORE | | | SCALE | 2:1 | |
| | | | AREA mm ² | 531.046 | |
| PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-AL-10 | | | PERIMETER mm. | 391.528 | |
| | | | WEIGHT kg/m | 1.434 | |
| ALLOY & TEMPER 6063 T6 | | | DRAWING No. | SECTION No. | |
| | | | P-21111-1 | - | |
| DESCRIPTION CURTAIN WALL SECTION-SHUTTER FRAME-1 | | | E1361 | E1361 | |
| | | | | | |