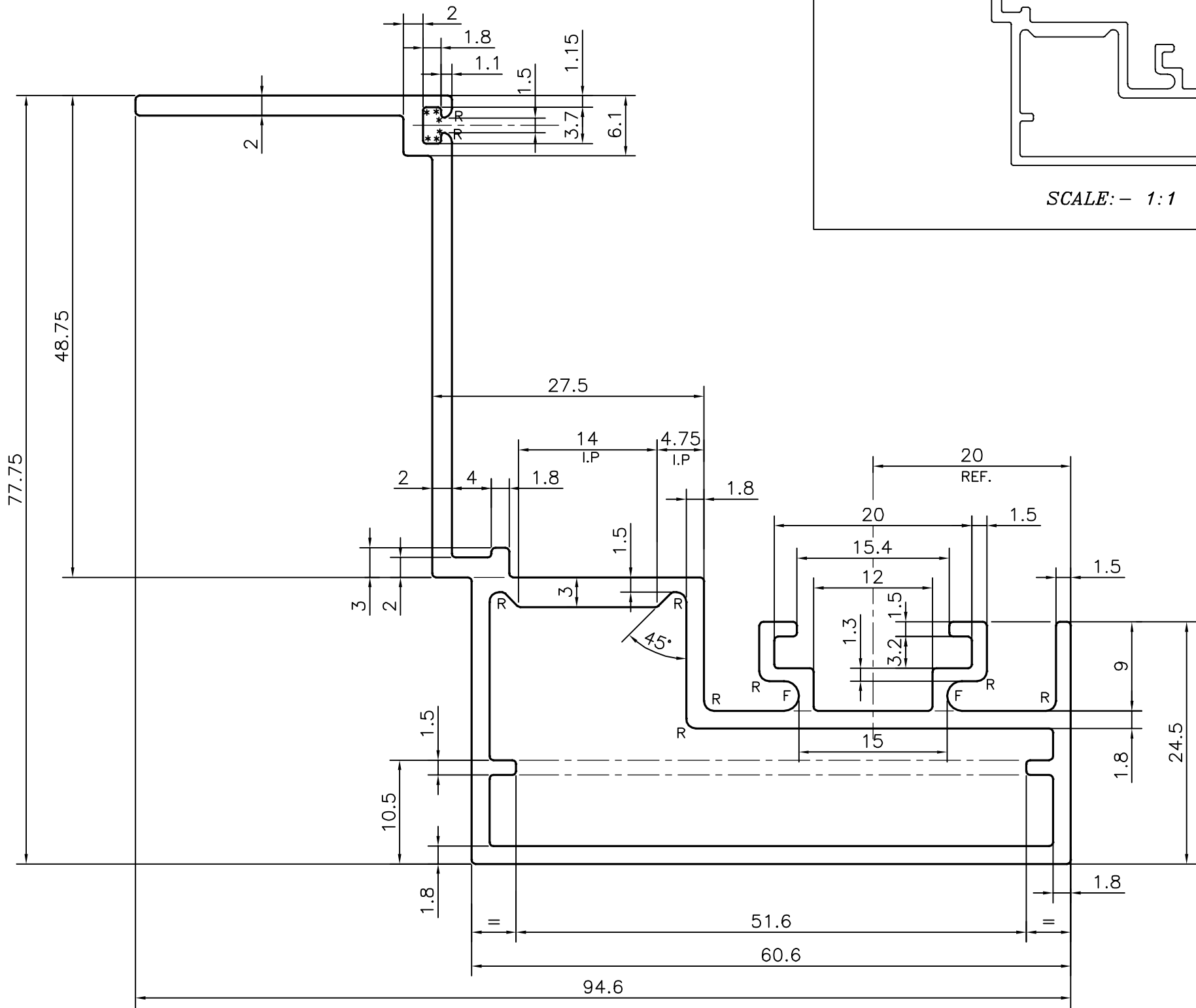


P-21112-1
E1362




SCALE: - 2:1

F=FULL RADIUS (2 PLACES)
R= RADIUS R1 (9 PLACES)
*=RADIUS 0.3 (06 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	DARPAN
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	B.NATARAJA
PARTY'S NAME ALUFIT (INDIA) PRIVATE LIMITED., BANGALORE		SCALE	2:1
		AREA mm ²	568.893
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-AL-11		PERIMETER mm.	424.736
		WEIGHT kg/m	1.536
ALLOY & TEMPER 6063 T6		DRAWING No.	SECTION No.
		P-21112-1	-
DESCRIPTION CURTAIN WALL SECTION SHUTTER FRAME-2		E1362	E1362