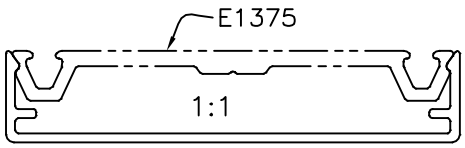
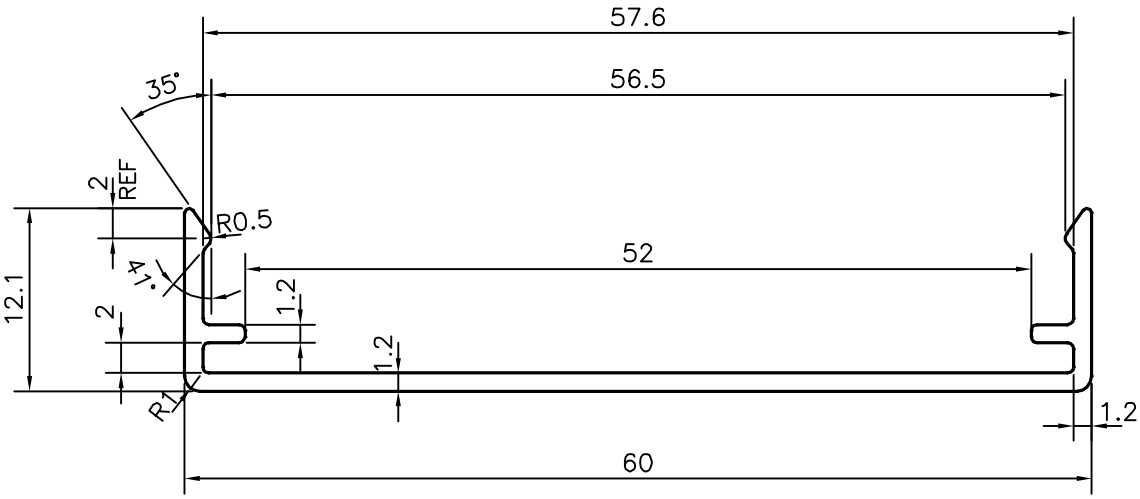
P−21380
E1376





TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65

1. **STRAIGHTNESS=1.0mm/M**
2. **TWIST=1.0mm/M**
3. **ANGULARITY= ±1°**
4. **FLATNESS =0.007xWIDTH**

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	29−08−2020
CHECKED		
APPROVED	B.NATARAJA	14−09−2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965−1981 , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	104.842
PERIMETER mm.	173.983
WEIGHT kg/m	0.283

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	WT−09−DIE−05
ALLOY & TEMPER	6063 T6
DESCRIPTION	CAPPING PROFILE−01

DRAWING No.	SECTION No.
P−21380	−
E1376	E1376