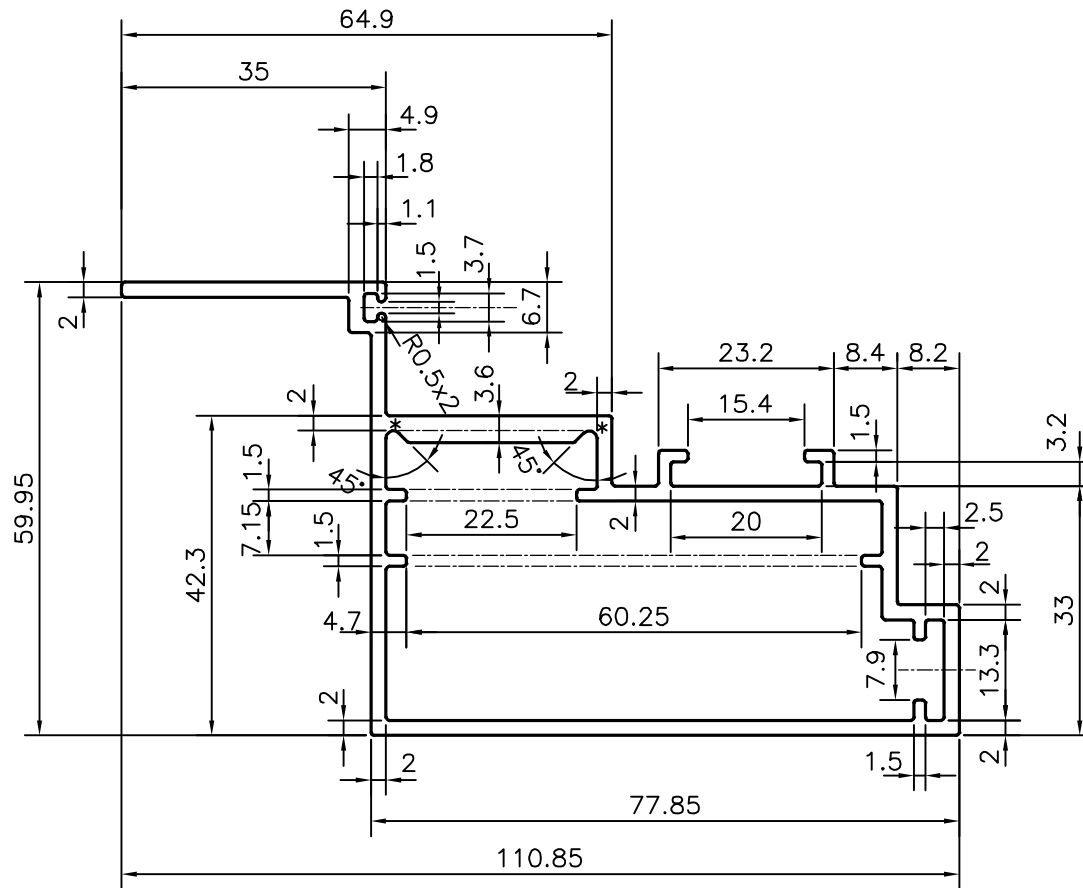


P-21384-1

E1380



* = 1.0 RADIUS (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20
 UPTO 10.0mm - ±0.23
 UPTO 12.0mm - ±0.25
 UPTO 16.0mm - ±0.28
 UPTO 25.0mm - ±0.30

UPTO 32.0mm - ±0.38
 UPTO 50.0mm - ±0.46
 UPTO 60.0mm - ±0.53
 UPTO 80.0mm - ±0.69
 UPTO 100.0mm - ±0.75

UPTO 120.0mm - ±0.85
 UPTO 160.0mm - ±1.02
 UPTO 200.0mm - ±1.14
 UPTO 250.0mm - ±1.40
 UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.0mm/M
 2. TWIST=1.0mm/M
 3. ANGULARITY= ±1°
 4. FLATNESS =0.007xWIDTH



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	09-09-2020
CHECKED		
APPROVED	B.NATARAJA	14-09-2020

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	655.373
PERIMETER mm.	373.877
WEIGHT kg/m	1.77

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
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DRAWING No.	SECTION No.
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PARTY'S DRAWING No.	WT-09-DIE-09
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E1380	E1380

ALLOY & TEMPER	6063 T6
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DESCRIPTION	OPENABLE SHUTTER FRAME SECTION
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