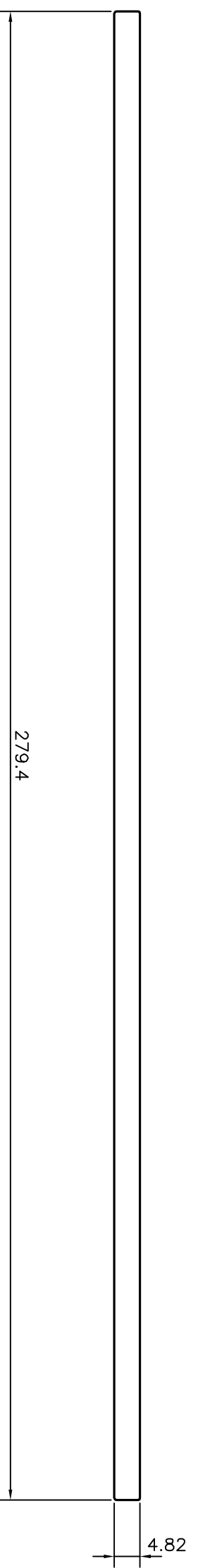


P-18631
X2489
E1383



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY = ±1°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS = 0.007xWIDTH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

JINDAL
 SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GREENHECK INDIA PVT. LTD., BAWAL	SCALE	1:1
PARTY'S DRAWING No.	1521549 REV. B	AREA mm ²	1346.571
ALLOY & TEMPER	6005 T1	PERIMETER mm.	567.753
DESCRIPTION	FLAT BAR	WEIGHT kg/m	3.636
		DRAWING No.	SECTION No.
		P-18631	-
		X2489	X2489
		E1383	E1383

DRAWN	J.P. KAUSHIK	DATE	30-08-2018
CHECKED			
APPROVED	B. NATARAJA		13-03-2019