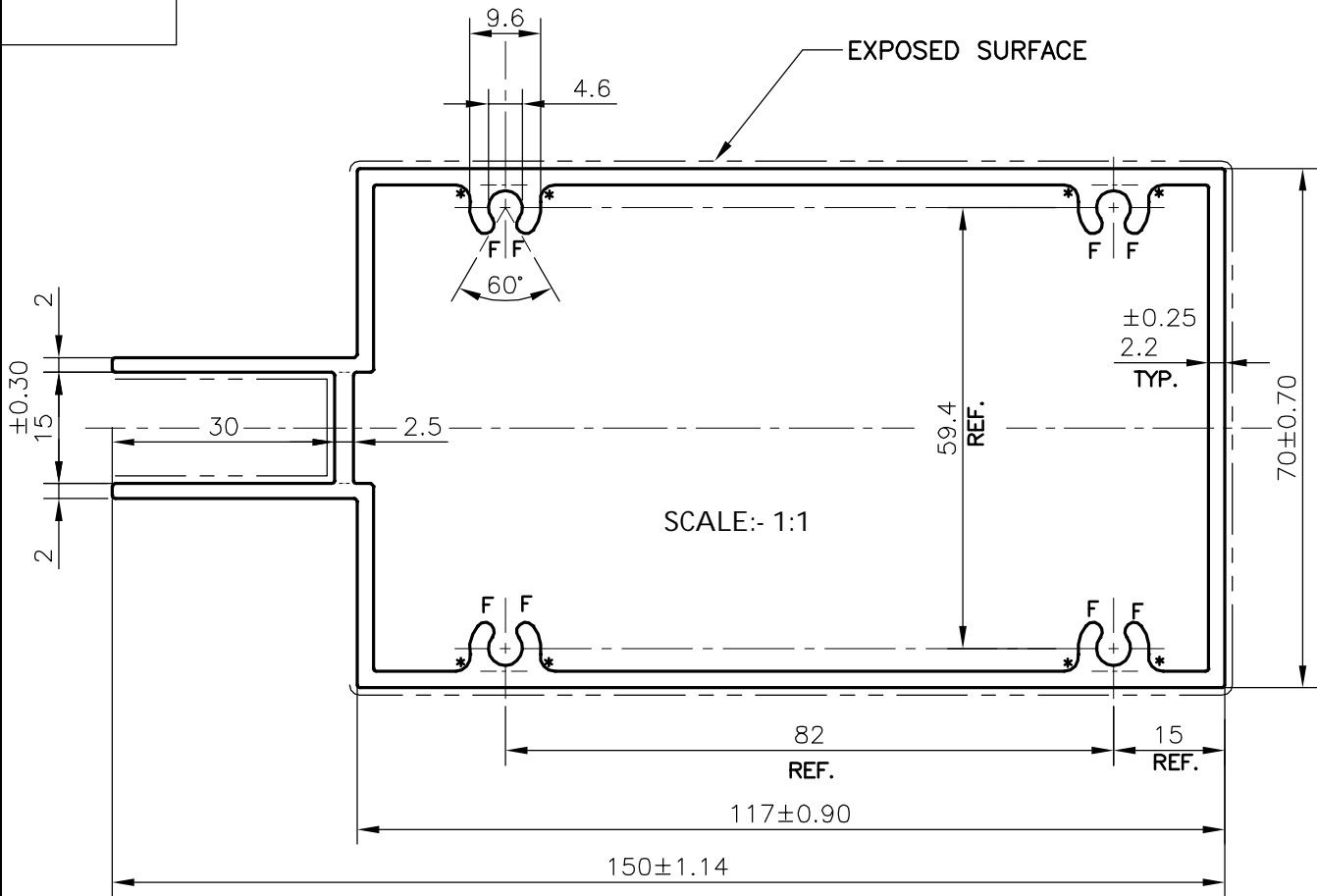


P-21615

E1403



WEIGHT RANGE (kg/m) - 2.671 - 3.265 (APPROX.)

F = FULL RADIUS (8 PLACES)
* = 2mm RADIUS (8 PLACES)

FINISH:- POWDER COATING

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	01-10-2020
CHECKED		
APPROVED	B.NATARAJA	08-10-2020
SCALE		1:1
AREA mm ²		1099.275
PERIMETER mm.		497.94
WEIGHT kg/m		2.968
DRAWING No.	SECTION No.	
P-21615	-	
E1403	E1403	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER **IS:6477-1983** , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AS PER AutoCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION