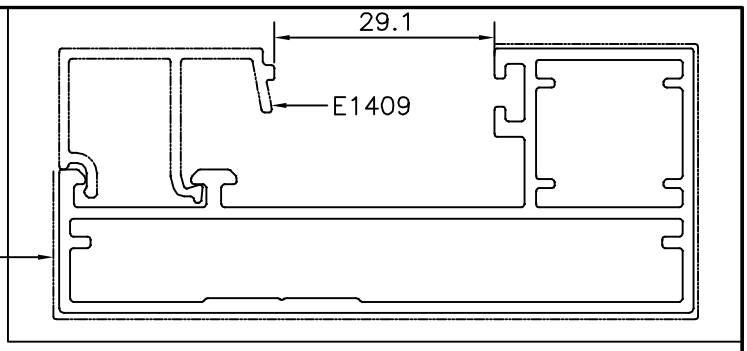
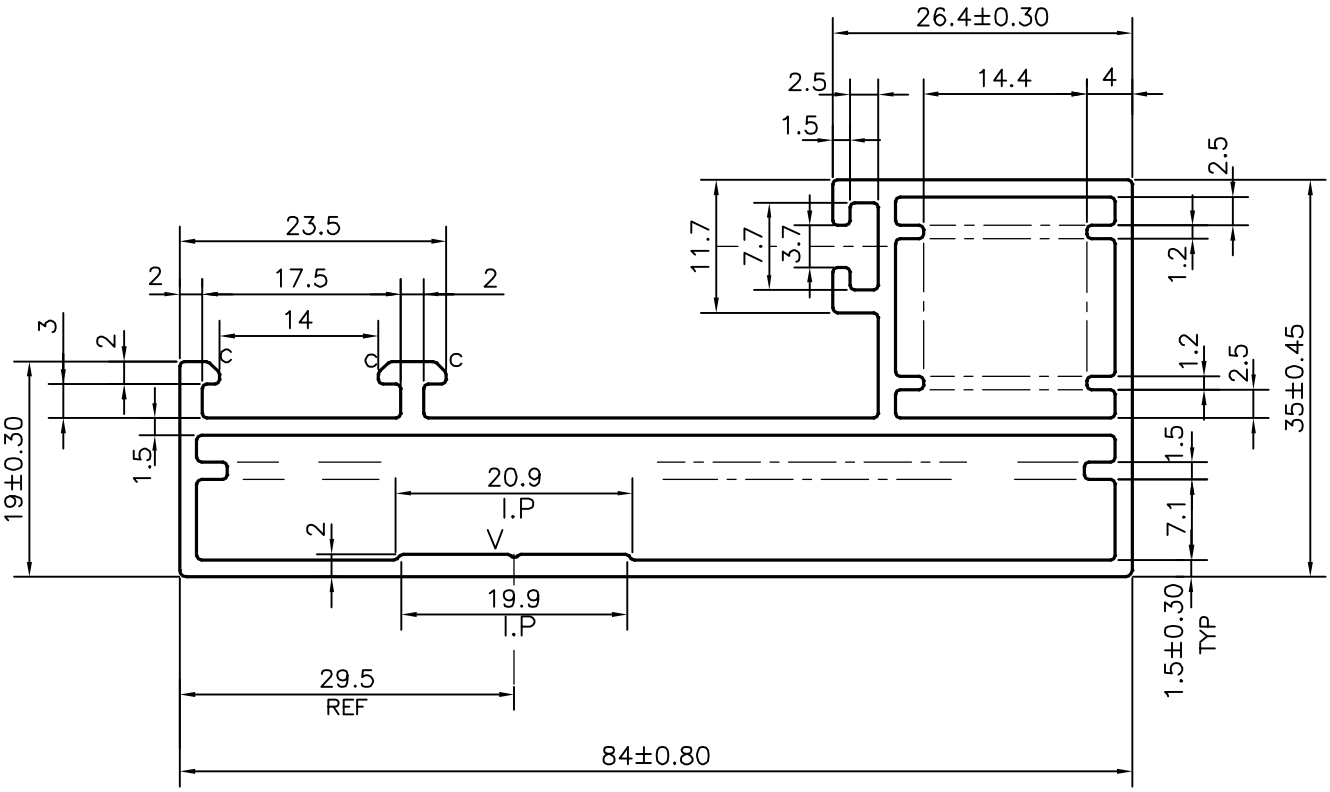
P−21584
E1408





c = CHAMFER 1.0x45° (3 PLACES)

V = V GROOVE 0.3x90° (1 PLACE)

AVERAGE WEIGHT:−1.116 kg/m TO 1.362 kg/m

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm − ±0.30	UPTO 80.0mm − ±0.70	UPTO 180.0mm − ±1.27
UPTO 30.0mm − ±0.38	UPTO 100.0mm − ±0.80	UPTO 200.0mm − ±1.40
UPTO 40.0mm − ±0.45	UPTO 120.0mm − ±0.90	UPTO 225.0mm − ±1.52
UPTO 50.0mm − ±0.52	UPTO 140.0mm − ±1.00	
UPTO 60.0mm − ±0.60	UPTO 160.0mm − ±1.14	

1. **STRAIGHTNESS=1.0mm/M**
2. **TWIST=1.0mm/M**
3. **ANGULARITY= ±1°**
4. **FLATNESS =0.007xWIDTH**

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	26−09−2020
CHECKED		
APPROVED	B.NATARAJA	08−10−2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1.5:1
AREA mm^2	458.866
PERIMETER mm.	286.676
WEIGHT kg/m	1.239

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE
PARTY'S DRAWING No.	WT−06−DIE−02
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P−21584	−
E1408	E1408