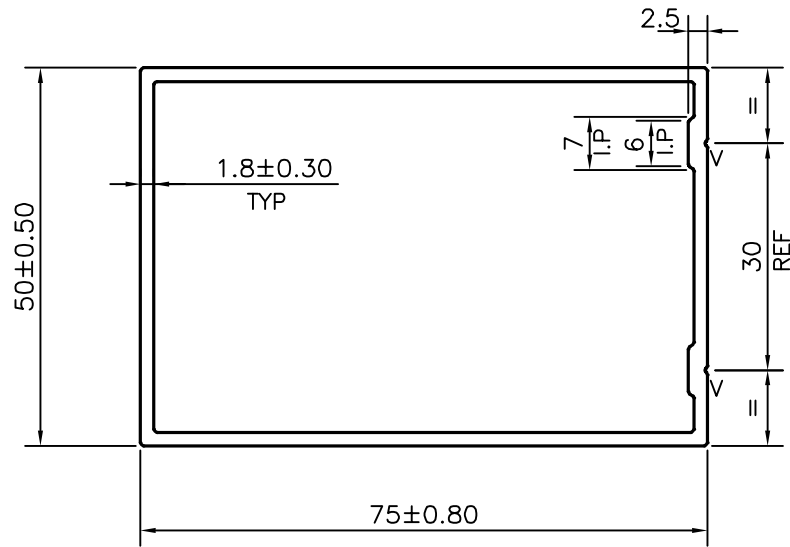
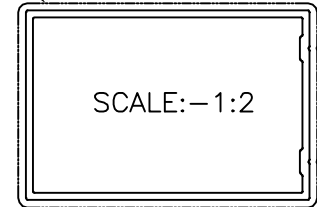


P-21586

E1410

EXPOSED SURFACE



AVERAGE WEIGHT:-1.084 kg/m TO 1.324 kg/m

V = V GROOVE 0.3x90° (2 PLACES)

## TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	<b>1. STRAIGHTNESS=1.0mm/M</b> <b>2. TWIST=1.0mm/M</b> <b>3. ANGULARITY= ±1°</b> <b>4. FLATNESS =0.007xWIDTH</b>
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
**BANGALORE-560073 (INDIA)**

	NAME	DATE
DRAWN	J.P.KAUSHIK	26-09-2020
CHECKED		
APPROVED	B.NATARAJA	08-10-2020

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm <sup>2</sup>	445.805
PERIMETER mm.	249.69
WEIGHT kg/m	1.204

PARTY'S NAME	ALUFIT (INDIA) PRIVATE LIMITED, BANGALORE	DRAWING No.	P-21586	SECTION No.	-
PARTY'S DRAWING No.	WT-06-DIE-01		E1410		E1410
ALLOY & TEMPER	6063 T6				
DESCRIPTION	VERTICAL LOUVER SECTION				