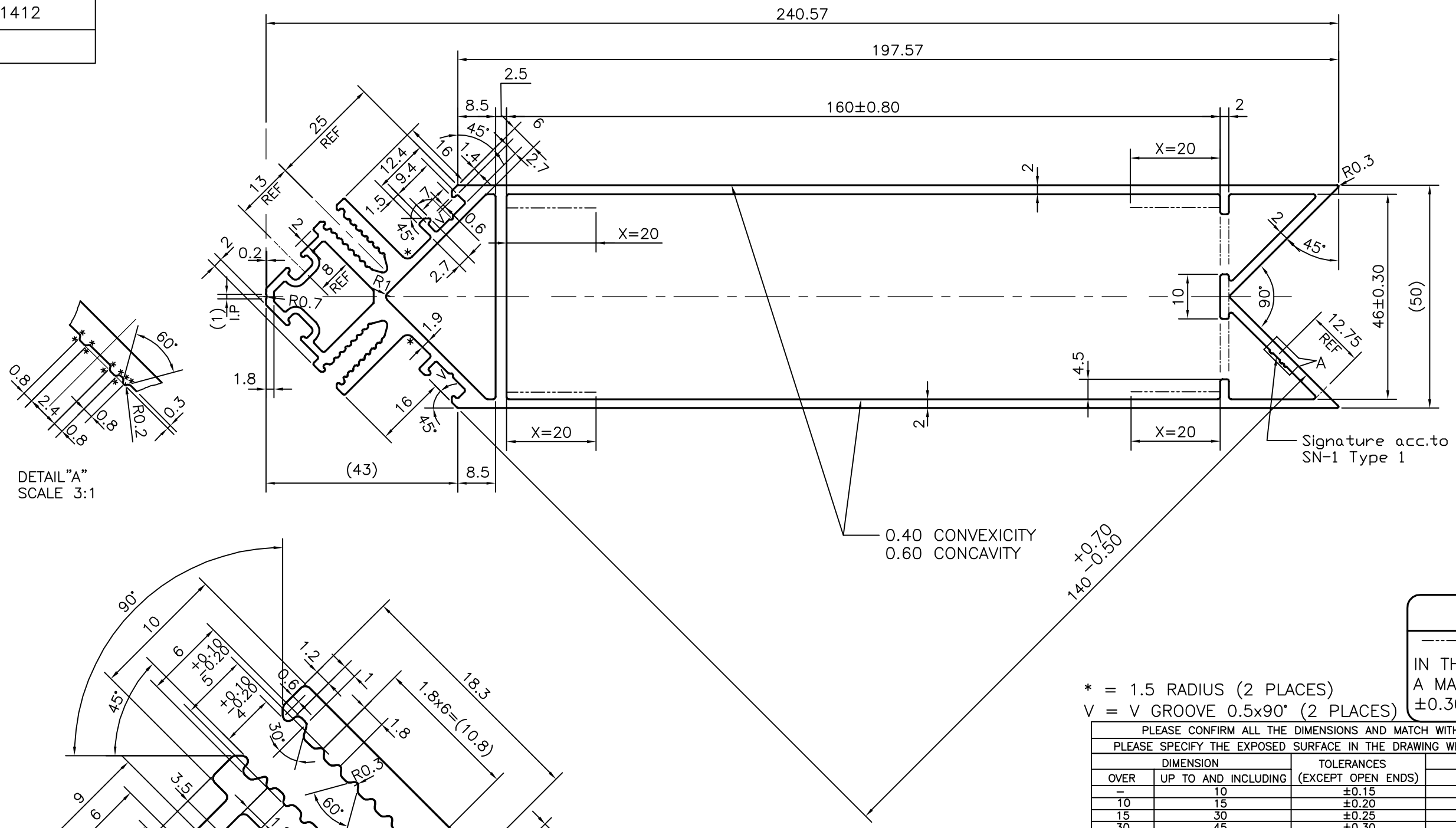
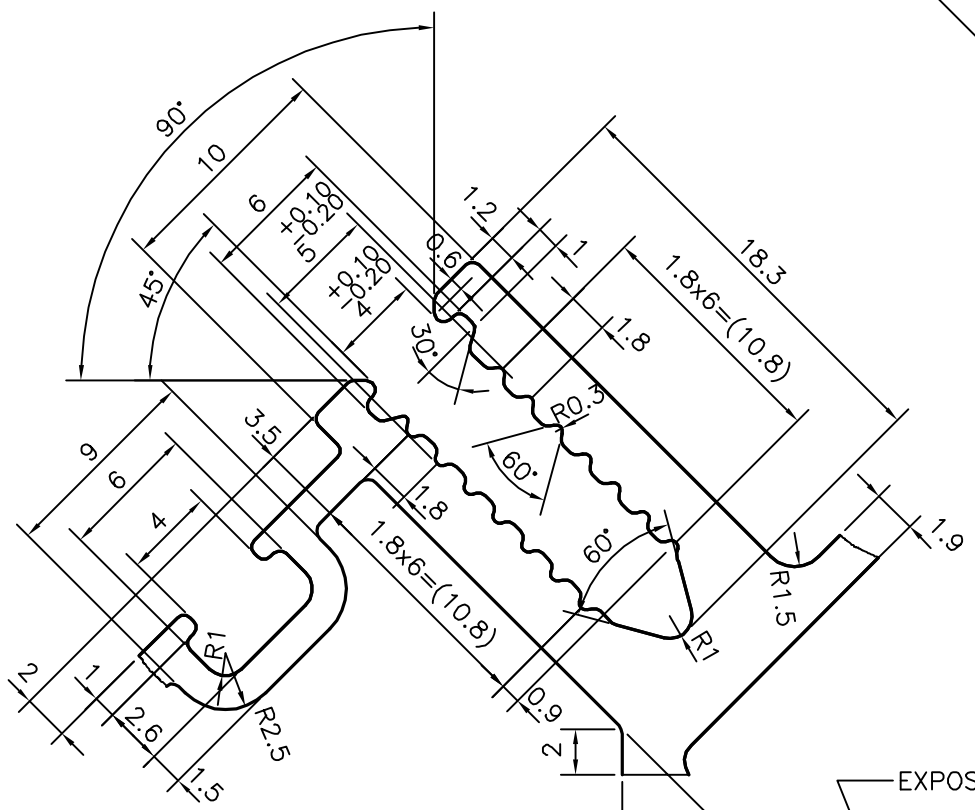
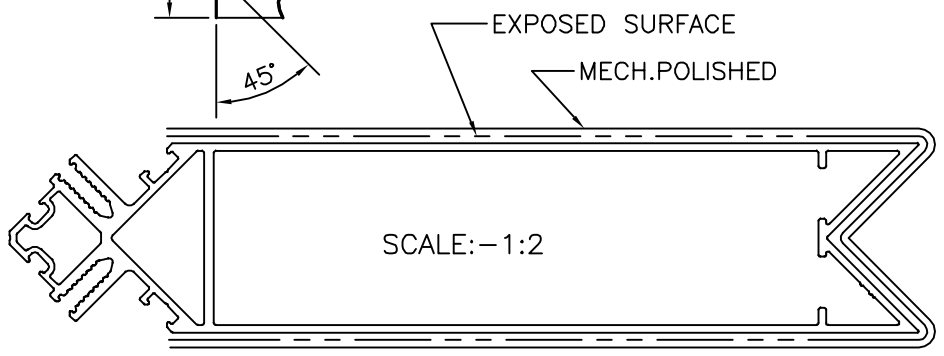
P-21578-2

E1412




SCALE:- 3:1




* = 1.5 RADIUS (2 PLACES)

V = V GROOVE 0.5x90° (2 PLACES)

**NOTE:-**

—·—·—·— X

IN THE HIGHLIGHTED AREA A MAX. WIDTH TOLERANCE OF ±0.30mm IS ALLOWED.

PLEASE CONFIRM ALL THE DIMENSIONS AND MATCH WITH YOUR MATCHING COMPONENT

PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.

| DIMENSION | | TOLERANCES (EXCEPT OPEN ENDS) | TOLERANCES (OPEN ENDS) | |
|---|---|---|---|---|
| OVER | UP TO AND INCLUDING | | E≤60 | 60<E≤120 |
| – | 10 | ±0.15 | ±0.15 | – |
| 10 | 15 | ±0.20 | ±0.20 | – |
| 15 | 30 | ±0.25 | ±0.25 | – |
| 30 | 45 | ±0.30 | ±0.30 | ±0.45 |
| 45 | 60 | ±0.40 | ±0.40 | ±0.55 |
| 60 | 90 | ±0.45 | ±0.45 | ±0.65 |
| 90 | 120 | ±0.60 | ±0.60 | ±0.80 |
| 120 | 150 | ±0.80 | ±0.80 | ±1.0 |
| 150 | 180 | ±1.0 | ±1.0 | ±1.3 |
| 180 | 240 | ±1.2 | ±1.2 | ±1.5 |
| 240 | 300 | ±1.5 | ±1.5 | ±1.8 |

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**

*BANGALORE-560073 (INDIA)*

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER BS:EN-12020-2 UNLESS OTHERWISE SPECIFIED

| | | NAME | DATE |
|---|---|---|---|
| DRAWN | | J.P.KAUSHIK | 07-10-2020 |
| CHECKED | | | |
| APPROVED | | B.NATARAJA | 12-10-2020 |
| SCALE | | | 1:1 |
| AREA $mm^2$ | | | 1542.63 |
| PERIMETER mm. | | | 736.585 |
| WEIGHT kg/m | | | 4.165 |

| | |
|---|---|
| PARTY'S NAME | SCHUECO INDIA PVT. LTD., BANGALORE |
| PARTY'S DRAWING No. | 443040 FZ 0000 |
| ALLOY & TEMPER | 6060 T66 |
| DESCRIPTION | CORNER MULLION SECTION |

| DRAWING No. | SECTION No. |
|---|---|
| P-21578-2 | – |
| E1412 | E1412 |