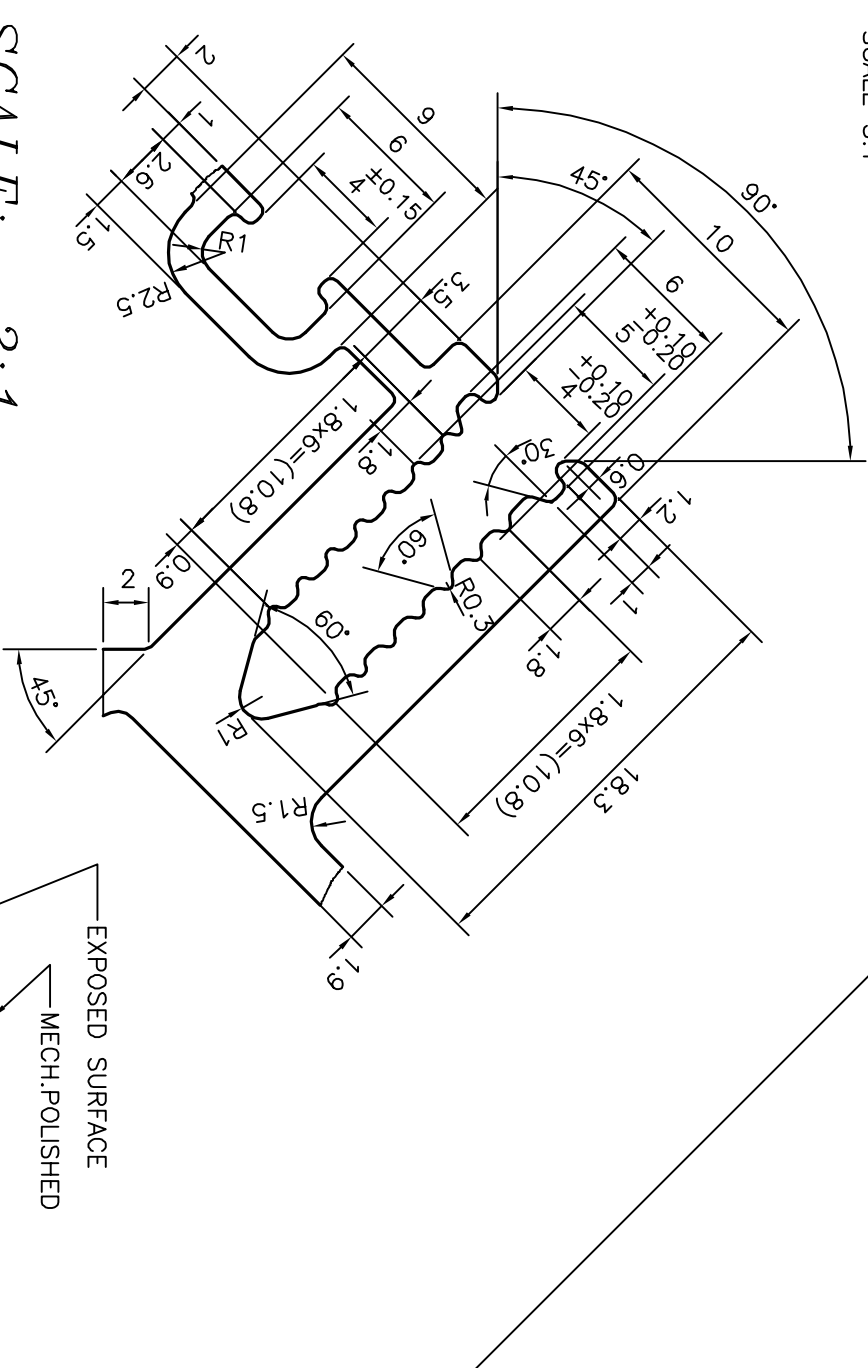


DETAIL "A"
SCALE 3:1

0.50 CONVEXICITY +1.00
0.70 CONCAVITY -1.00

NOTE:-

IN THE HIGHLIGHTED AREA
TOP & BOTTOM PORTION,
DIMENSIONAL DIFFERENCE
WILL BE WITHIN ±0.30 mm




SCALE: - 3:1

SCALE: - 1:2

* = 1.5 RADIUS (2 PLACES)
V = V GROOVE 0.3x90° (3 PLACES)

PLEASE CONFIRM ALL THE DIMENSIONS AND MATCH WITH YOUR MATCHING COMPONENT
PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.

DIMENSION	TOLERANCES (EXCEPT OPEN ENDS)	TOLERANCES (OPEN ENDS)
OVER UP TO AND INCLUDING		
10	±0.15	±0.15
10	±0.20	±0.20
15	±0.25	±0.25
30	±0.30	±0.30
45	±0.40	±0.45
60	±0.45	±0.55
90	±0.60	±0.65
120	±0.80	±0.80
150	±1.0	±1.0
180	±1.2	±1.2
240	±1.3	±1.3
300	±1.3	±1.3

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER BS:EN-12020-2 UNLESS OTHERWISE SPECIFIED		SCALE 1:1 AREA mm ² 2015.555 PERIMETER mm. 792.936 WEIGHT kg/m 5.442	
PARTY'S NAME	SCHUECO INDIA PVT. LTD., BANGALORE	DRAWN	J.P.KAUSHIK 28-10-2020
PARTY'S DRAWING No.	443050_FZ_0000	CHECKED	
ALLOY & TEMPER	6060 T66	APPROVED	B.NATARAJA 03-11-2020
DESCRIPTION	CORNER MULLION SECTION	SCALE	1:1
		DRAWING No.	P-21351-3
		SECTION No.	E1421