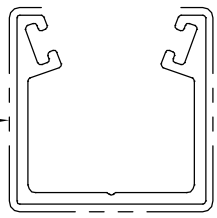
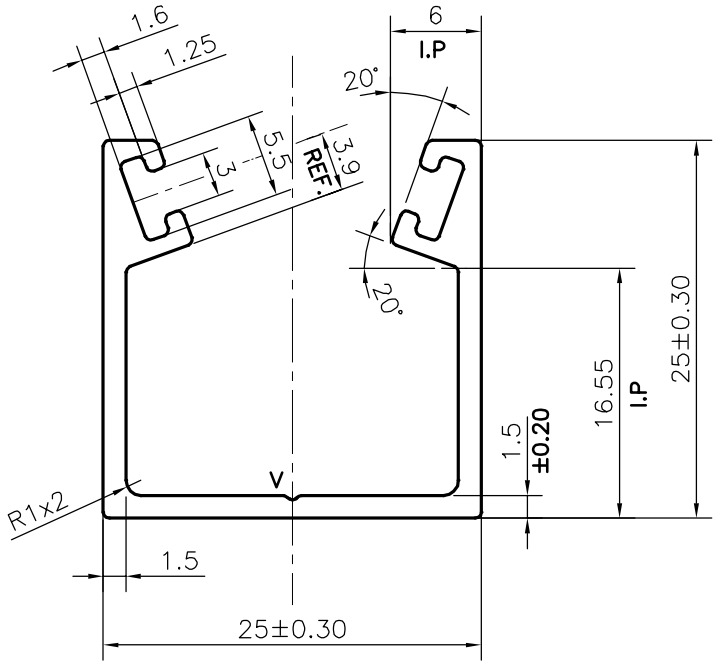
P–21788

E1433

EXPOSED SURFACE



SCALE:- 1:1



SCALE:- 2:1

*WEIGHT RANGE (kg/m)– **0.315 – 0.411** (APPROX.)*

FINISH:– ANODIZING

V="V" GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	21–11–2020
CHECKED		
APPROVED	B.NATARAJA	05–12–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **IS:3965–1981** , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	134.745
PERIMETER mm.	174.884
WEIGHT kg/m	0.364

PARTY'S NAME	SURFACAES., BANGALORE
PARTY'S DRAWING No.	AS PER AutoCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC, SECTION

DRAWING No.	SECTION No.
P–21788	–
E1433	E1433