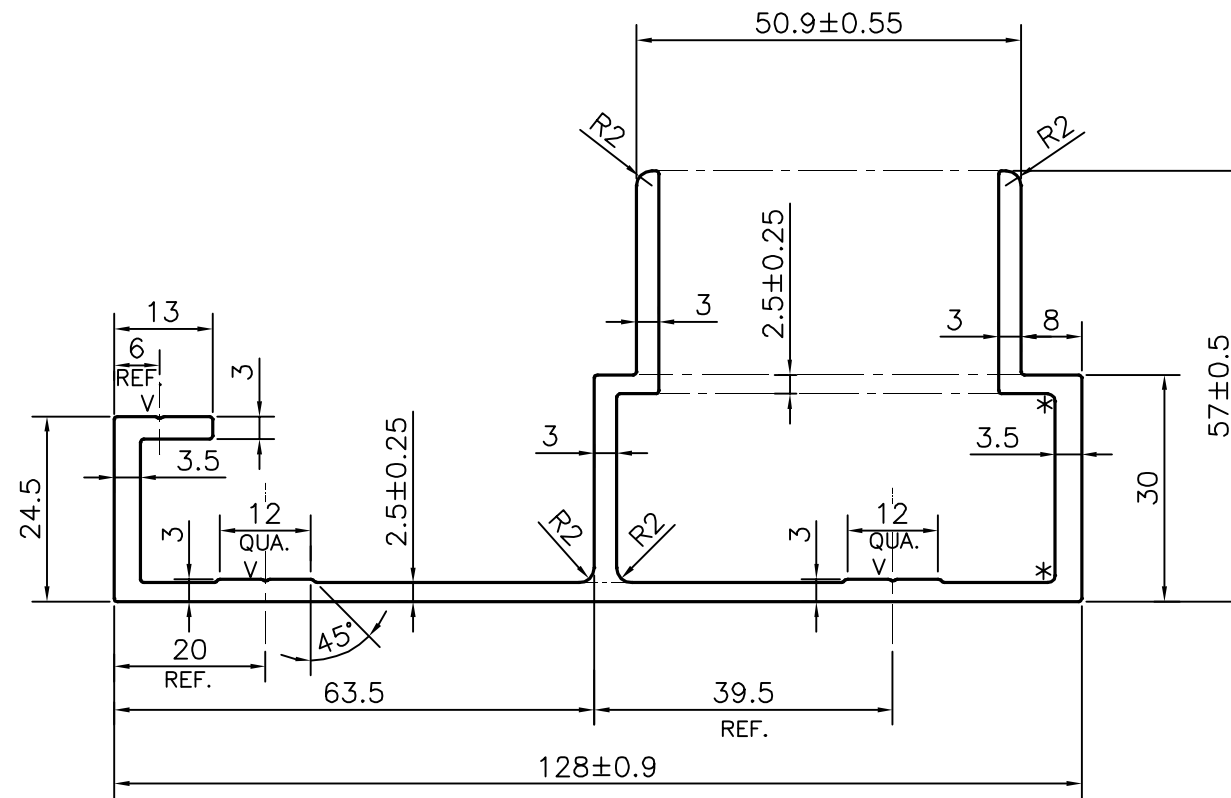


P-22715-3

E1629

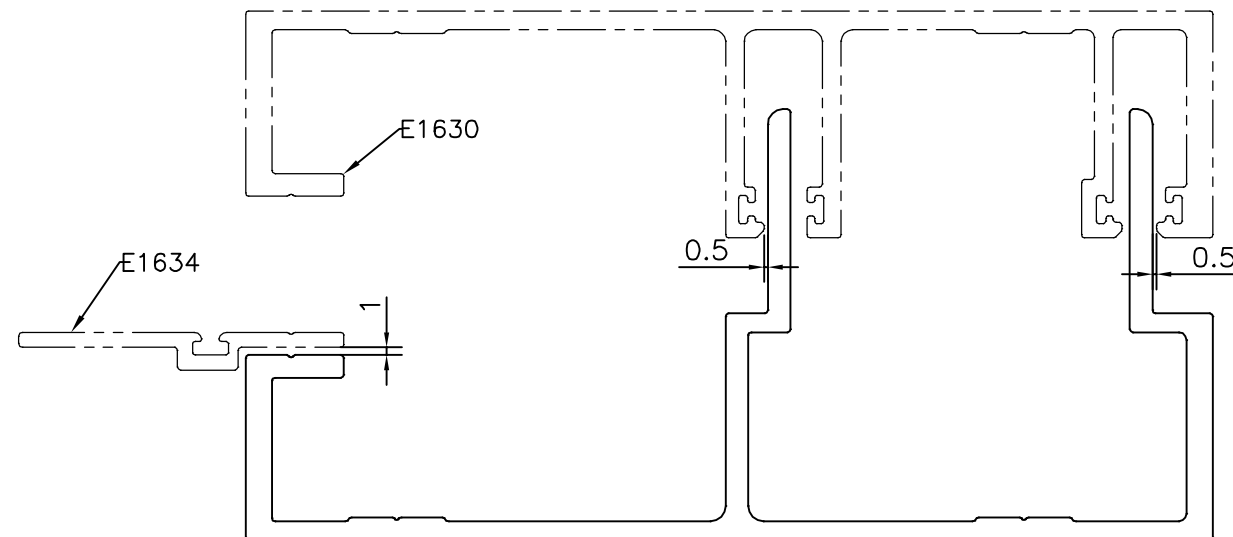


SCALE:-1:1

APPROXIMATE WEIGHT RANGE -1.972 - 2.410 kg/m

FINISH:- POWDER COATING

\* = 1 MM RADIUS(2 PLACES)  
V = V GROOVE 0.3x90° (3 PLACES)




ASSEMBLY  
SCALE:-1:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=0.75mm/M
2. TWIST=0.75mm/M
3. ANGULARITY= ±0.8°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN PUNITH	22-09-2021
		CHECKED	
		APPROVED B.NATARAJA	01-10-2021
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm <sup>2</sup>	811.552
		PERIMETER mm.	562.417
		WEIGHT kg/m	2.191
PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	HP-DIE-01	P-22715-3	-
ALLOY & TEMPER	6063 T6	E1629	E1629
DESCRIPTION	CURTAIN WALL SECTION-MALE MULLION		