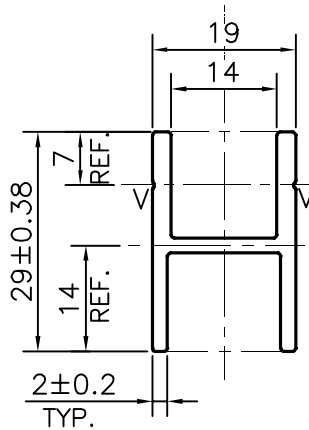
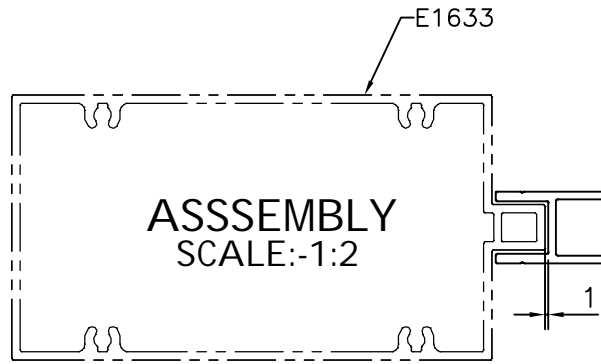


P-22725-2

E1639



SCALE:-1:1

APPROXIMATE WEIGHT RANGE - 0.388 - 0.474 kg/m

FINISH:- POWDER COATING

V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PUNITH	21-09-2021
CHECKED		
APPROVED	B.NATARAJA	01-10-2021

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	159.528
PERIMETER mm.	148.316
WEIGHT kg/m	0.431

PARTY'S NAME	ALUFIT (INDIA) PVT. LTD., BANGALORE	DRAWING No.	P-22725-2	SECTION No.	-
PARTY'S DRAWING No.	HP-DIE-11 AND REQUIREMENT		E1639		E1639
ALLOY & TEMPER	6063 T6				
DESCRIPTION	CURTAIN WALL SECTION				