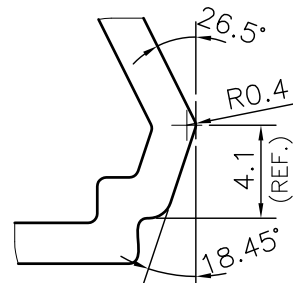
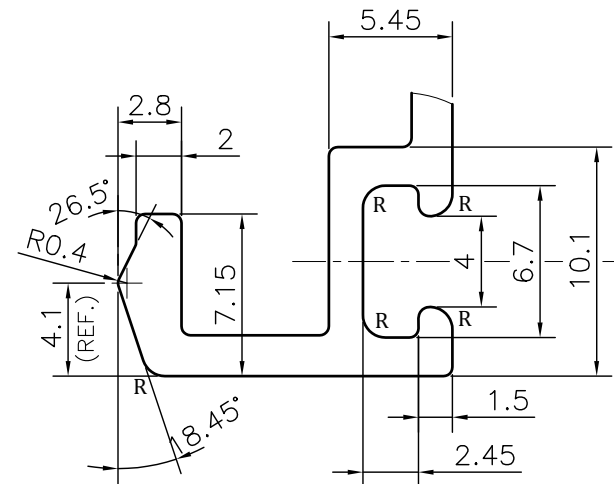


DETAIL A
SCALE 4:1



DETAIL B
SCALE 3:1



DETAIL C
SCALE 3:1

NOTE:-
 *= 0.30 RADIUS (24 PLACES)
 r= 0.70 RADIUS (16 PLACES)
 R= 1.0 RADIUS (18 PLACES)

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS= 0.007xWIDTH

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

Q01563

CONTROLLED COPY

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)</p>		NAME	DATE
			DRAWN	ASHUTOSH
	CHECKED	PARVESH	13-06-2024	
	APPROVED	J.N. RAI	13-06-2024	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED</p>			SCALE	2:1
			AREA mm ²	1013.695
			PERIMETER mm.	596.776
			WEIGHT kg/m	2.737
PARTY'S NAME	AASTHA ALUMINA (P) LIMITED, GURUGRAM		DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER PROPOSAL DRAWING-AA-AA13-HFP1-06		P-JAL-B-510-1	7000002509
ALLOY & TEMPER	6063 T6	PRODUCT CODE:-055	G102338	G102338
DESCRIPTION	CURTAIN WALL SECTION-HORIZONTAL FIN PART- 1			
		HSN CODE:- 76042100		