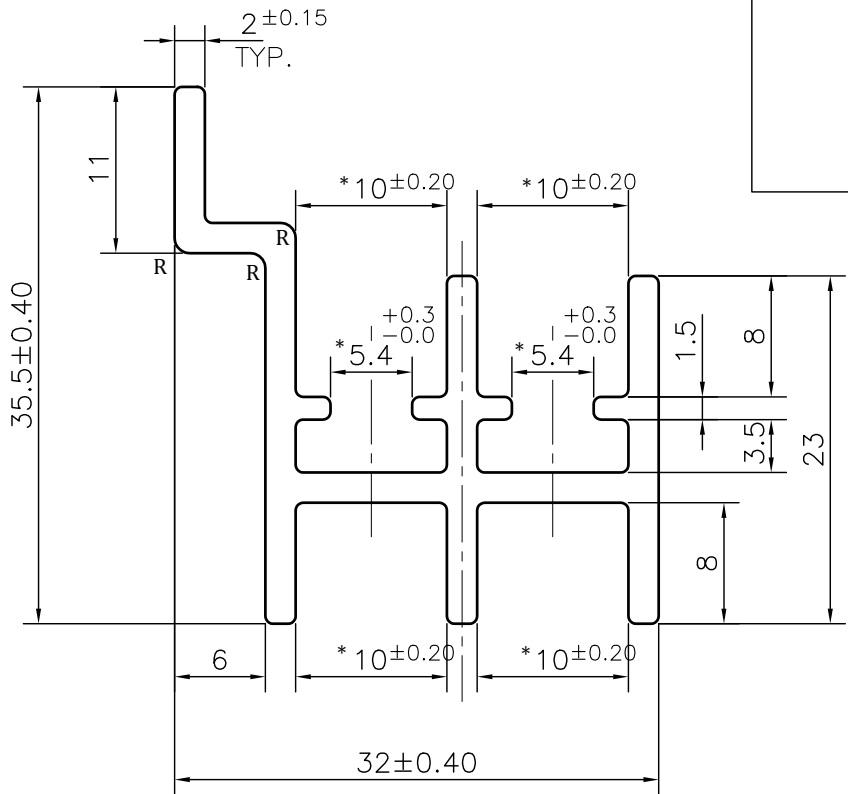
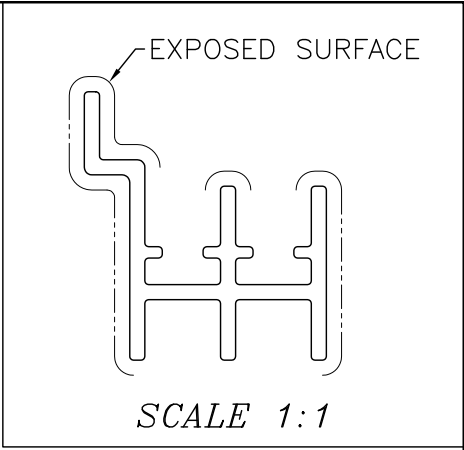


P-JAL-B-470-1
G102455



NOTE:-
 *= IMPORTANT DIMENSION (6 PLACES)
 R= 1.0 RADIUS (3 PLACES)

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UPTO 10mm	± 0.25	± 0.30	± 0.35	± 0.40
10.0 -25.0	± 0.30	± 0.40	± 0.50	± 0.60
25.0 -50.0	± 0.50	± 0.60	± 0.80	± 0.90
50.0 -100	± 0.70	± 0.90	± 1.10	± 1.30
100 - 150	-	± 1.10	± 1.30	± 1.50
150 - 200	-	± 1.3	± 1.50	± 1.80
200 - 300	-	-	± 1.70	± 2.10
300 - 450	-	-	-	± 2.80

- REMOVAL ALL SHARP CORNER/EDGES
- ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.

Q01398
CONTROLLED COPY

1. STRAIGHTNESS= 1.5mm/M
2. TWIST= 1.5mm/M
3. ANGULARITY= $\pm 2^\circ$
4. FLATNESS= 0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)		NAME	DATE
	DRAWN	ASHUTOSH	10-05-2024	
	CHECKED	PARVESH	04-07-2024	
	APPROVED	N.K.HOLEY	04-07-2024	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED		SCALE	2:1	
		AREA mm ²	228.424	
		PERIMETER mm.	228.17	
		WEIGHT kg/m	0.617	
PARTY'S NAME	WIDNEY INDIA PVT. LTD., BALLABGARH		DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING -29/67616		P-JAL-B-470-1	7000002635
ALLOY & TEMPER	6063 T6	PRODUCT CODE:-069	G102455	G102455
		HSN CODE:- 76042990		
DESCRIPTION	BUS WINDOW GUIDE FRAME SECTION-(CROSSRAIL)			