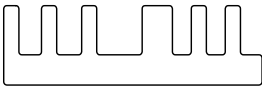
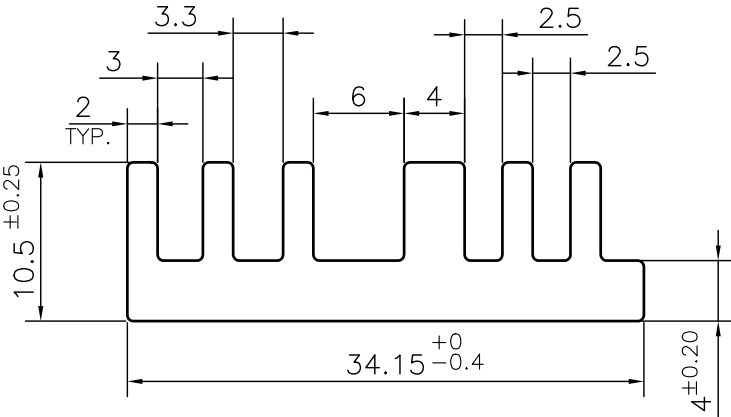


P-JAL-B-678-1		 SCALE 1:1																																														
G103027																																																
																																																
TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE <table><tr><th>DIMENSION</th><th>CD<100</th><th>100<CD<200</th><th>200<CD<300</th><th>300<CD<500</th></tr><tr><td>UPTO 10mm</td><td>±0.25</td><td>±0.30</td><td>±0.35</td><td>±0.40</td></tr><tr><td>10.0 -25.0</td><td>±0.30</td><td>±0.40</td><td>±0.50</td><td>±0.60</td></tr><tr><td>25.0 -50.0</td><td>±0.50</td><td>±0.60</td><td>±0.80</td><td>±0.90</td></tr><tr><td>50.0 -100</td><td>±0.70</td><td>±0.90</td><td>±1.10</td><td>±1.30</td></tr><tr><td>100 - 150</td><td>-</td><td>±1.10</td><td>±1.30</td><td>±1.50</td></tr><tr><td>150 - 200</td><td>-</td><td>±1.3</td><td>±1.50</td><td>±1.80</td></tr><tr><td>200 - 300</td><td>-</td><td>-</td><td>±1.70</td><td>±2.10</td></tr><tr><td>300 - 450</td><td>-</td><td>-</td><td>-</td><td>±2.80</td></tr></table> Q02137 CONTROLLED COPY 1. STRAIGHTNESS= 1.7mm/M 2. TWIST= 1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS= 0.007xWIDTH				DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500	UPTO 10mm	±0.25	±0.30	±0.35	±0.40	10.0 -25.0	±0.30	±0.40	±0.50	±0.60	25.0 -50.0	±0.50	±0.60	±0.80	±0.90	50.0 -100	±0.70	±0.90	±1.10	±1.30	100 - 150	-	±1.10	±1.30	±1.50	150 - 200	-	±1.3	±1.50	±1.80	200 - 300	-	-	±1.70	±2.10	300 - 450	-	-	-	±2.80
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1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED		<table><tr><td>SCALE</td><td>2:1</td></tr><tr><td>AREA mm²</td><td>227.463</td></tr><tr><td>PERIMETER mm.</td><td>149.84</td></tr><tr><td>WEIGHT kg/m</td><td>0.614</td></tr></table>		SCALE	2:1	AREA mm ²	227.463	PERIMETER mm.	149.84	WEIGHT kg/m	0.614																																					
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ALLOY & TEMPER	6063 T6	PRODUCT CODE:-081	G103027	G103027																																												
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DESCRIPTION	HEAT SINK SECTION																																															