

ISSUE-2 (07-01-2025)

PROFILE MODIFIED AS PER CUSTOMER REQUIREMENT.

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD <u><</u> 100	100 <cd<u><200</cd<u>	200 <cd<u><300</cd<u>	300 <cd<u><500</cd<u>
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 -25.0	±0.30	±0.40	±0.50	±0.60
25.0 -50.0	±0.50	±0.60	±0.80	±0.90
50.0 -100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	_	±1.3	±1.50	±1.80
200 - 300	_	_	±1.70	±2.10
300 - 450	_	l <u> </u>	_	+2.80

NOTE:-F= FULL RADIUS (5 PLACES)

- 1. STRAIGHTNESS= 1.7mm/M
 - 2. TWIST= 1.7mm/M
 - 3. ANGULARITY= ±2°
 - 4. FLATNESS= 0.007xWIDTH NAME

DATE

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CONTROLLED COPY

SYMBOL OF QUALITY AN ISO 9001 COMPANY

BHIWADI-301019 (INDIA)

- 1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

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PARTY'S NAME	SIJH SYSTEMS		
PARTY'S DRAWING No.	AS PER PROPOSAL DE	RAWING	
ALLOY & TEMPER	6063 T6	PRODUCT CODE:-048 HSN CODE:- 76042100	
DESCRIPTION	WINDOW SECTION		

DRAWN	ASHUTOSH		08-01-2025
CHECKED	PARVESH		17-01-2025
APPROVED	J.N.R	ΆΙ	17-01-2025
SCALE			2:1
AREA mi	m²		224.178
PERIMETER	mm.		227.502
WEIGHT kg/	/m		0.605
DRAWING	No.	SE	CTION No.
P-JAL-B-7	794	7000003304	
G103081-ISS	SUE-2	G103081	