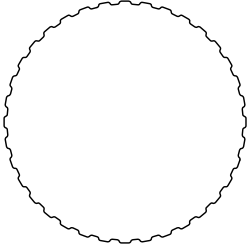
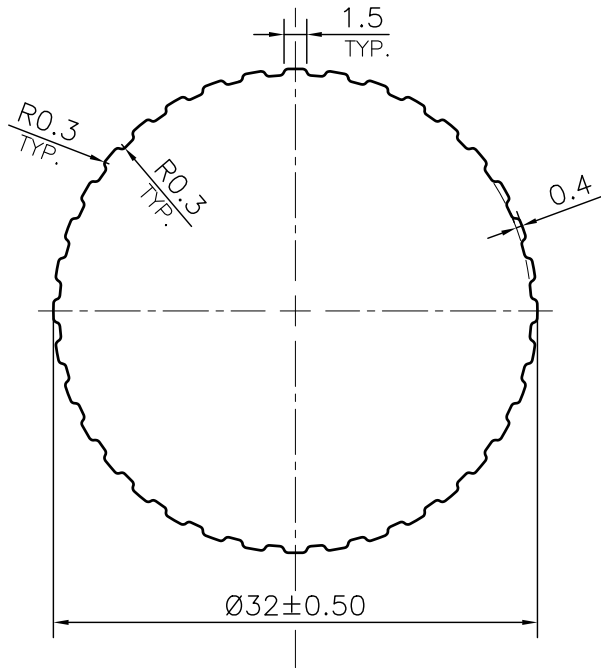


P-JAL-B-806		
G103097		

SCALE 1:1



36 NOS. FLUTES

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 -25.0	±0.30	±0.40	±0.50	±0.60
25.0 -50.0	±0.50	±0.60	±0.80	±0.90
50.0 -100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

Q02579
CONTROLLED COPY

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS= 0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)			NAME	DATE
			DRAWN	ASHUTOSH	05-11-2024
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED			CHECKED	PARVESH	14-11-2024
			APPROVED	J.N.RAI	14-11-2024
PARTY'S NAME RUDRA METAL			SCALE		2:1
			AREA mm ²		786.446
PARTY'S DRAWING No. AS PER DRAWING			PERIMETER mm.		111.85
			WEIGHT kg/m		2.123
ALLOY & TEMPER 6063 T6			DRAWING No.		SECTION No.
			P-JAL-B-806		7000003324
DESCRIPTION FLUTED ROD			G103097		G103097