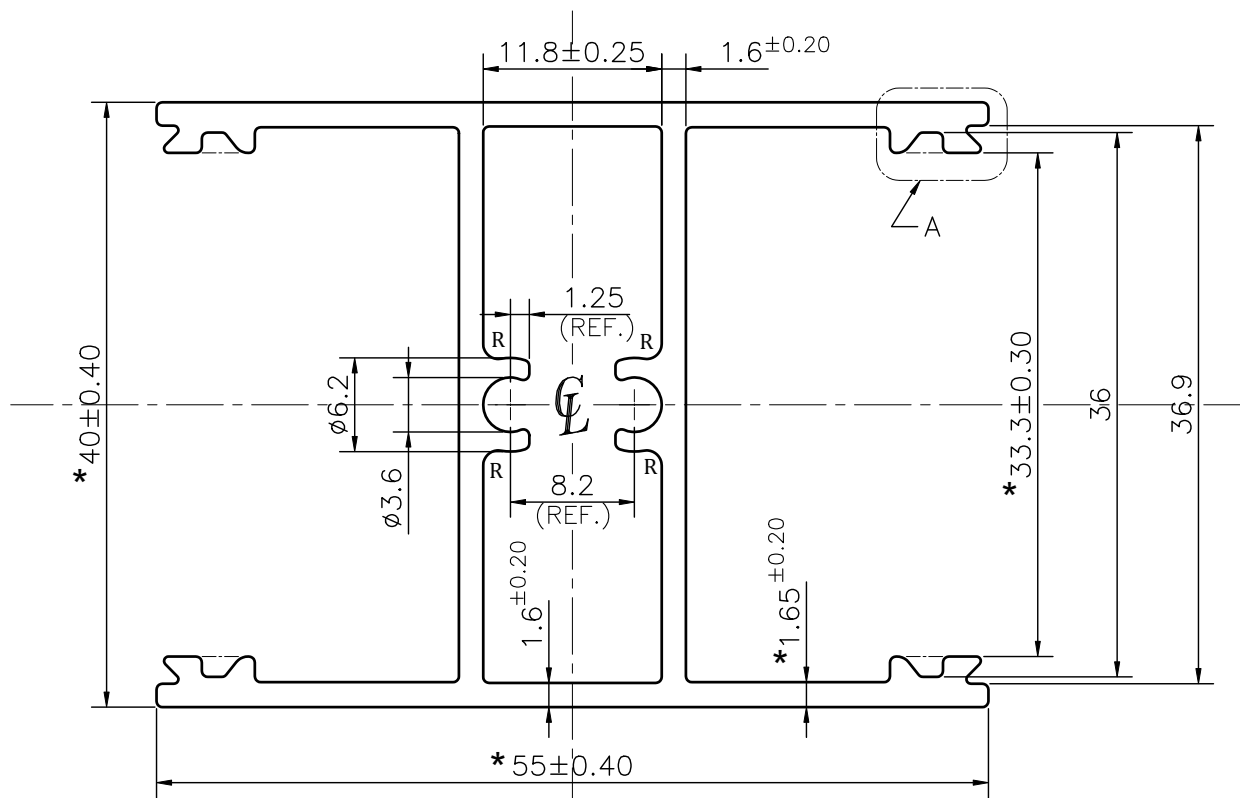


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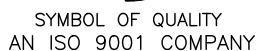


 COLOR/FINISH – MILL FINISH

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 – 25.0	±0.30	±0.30	±0.50	±0.60
25.0 – 50.0	±0.50	±0.60	±0.80	±0.90
50.0 – 100	±0.70	±0.90	±1.10	±1.30
100 – 150	–	±1.10	±1.30	±1.50
150 – 200	–	±1.3	±1.50	±1.80
200 – 300	–	–	±1.70	±2.10
300 – 450	–	–	–	±2.80

CONTROLLED COPY

1. STRAIGHTNESS= 1.0mm/M
2. TWIST= 1.0mm/M
3. ANGULARITY=  $\pm 2^\circ$
4. FLATNESS= 0.007xWIDTH



*JINDAL ALUMINIUM LTD.*  
*BHIWADI-301019 (INDIA)*

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	ASHUTOSH	27-01-2025
CHECKED	PARVESH	10-02-2025
APPROVED	J.N.RAI	11-02-2025
SCALE		2:1
AREA mm <sup>2</sup>		342.78
PERIMETER mm.		290.678
WEIGHT kg/m		0.926
DRAWING No.		SECTION No.
P-JAL-B-889-1		7000003769
G103543		G103543