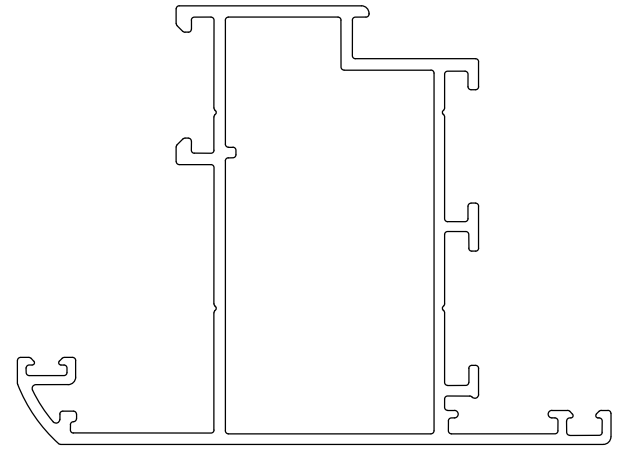
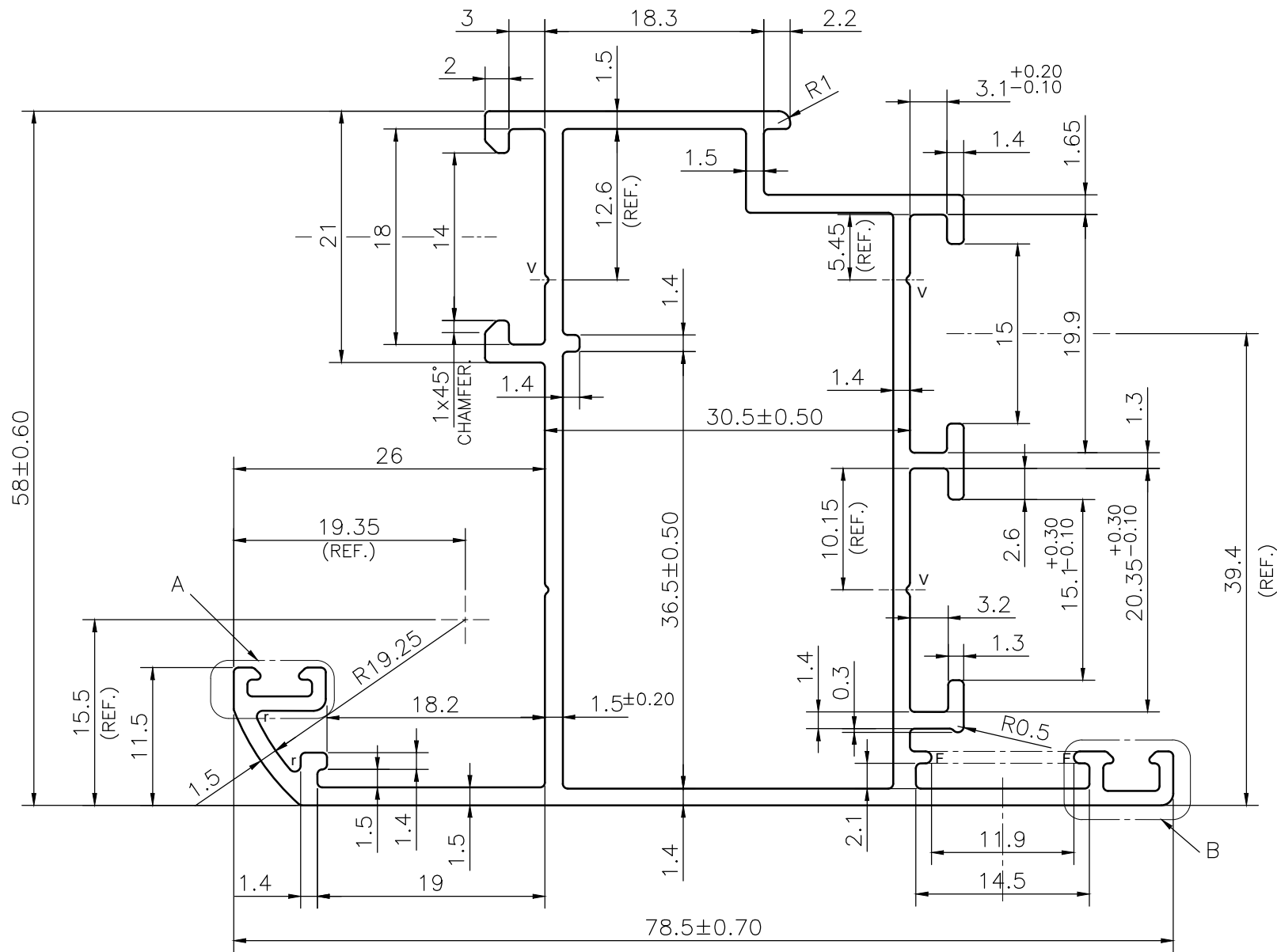
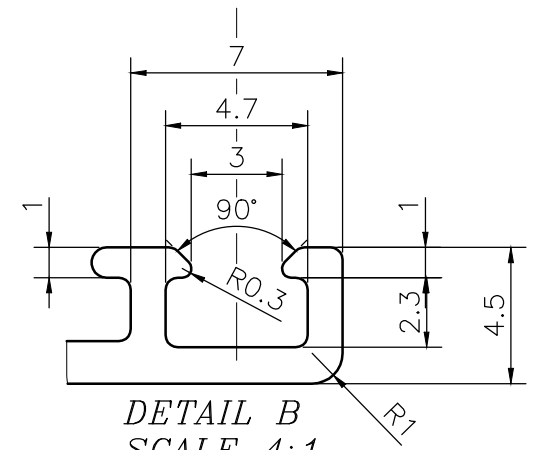
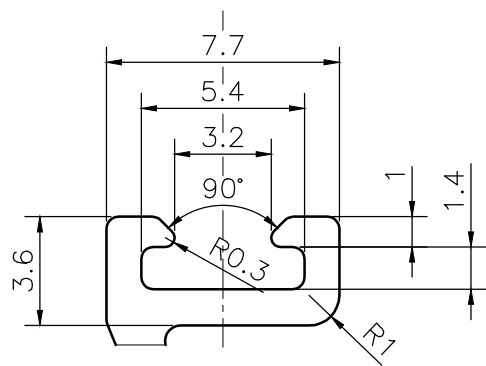




SCALE 1:1



DETAIL B
SCALE 4:1



DETAIL A
SCALE 4:1

NOTE:-
r= 0.50 RADIUS (2 PLACES)
F= FULL RADIUS (3 PLACES)
V= 0.30x90° V-GROOVE (3 PLACES)

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS= 0.007xWIDTH

Q03284/Q02539

CONTROLLED COPY

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		<i>JINDAL ALUMINIUM LTD.</i> <i>BHIWADI-301019 (INDIA)</i>		DRAWN	ASHUTOSH	03-06-2025
				CHECKED	PARVESH	26-06-2025
				APPROVED	J.N.RAI	26-06-2025
				SCALE		2:1
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED				AREA mm ²		416.655
				PERIMETER mm.		399.978
				WEIGHT kg/m		1.125
				DRAWING No.		SECTION No.
PARTY'S NAME		SAY METAL LLP, GURUGRAM		P-JAL-B-1076		7000004451
PARTY'S DRAWING No.		AS PER CAD DRAWING		G104082		G104082
ALLOY & TEMPER		6063 T6	PRODUCT CODE:-048			
			HSN CODE:- 76042100			
DESCRIPTION		WINDOW SECTION				

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE					
DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500	
UPTO 10mm	±0.25	±0.30	±0.35	±0.40	
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60	
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90	
50.0 - 100	±0.70	±0.90	±1.10	±1.30	
100 - 150	-	±1.10	±1.30	±1.50	
150 - 200	-	±1.3	±1.50	±1.80	
200 - 300	-	-	±1.70	±2.10	
300 - 450	-	-	-	±2.80	