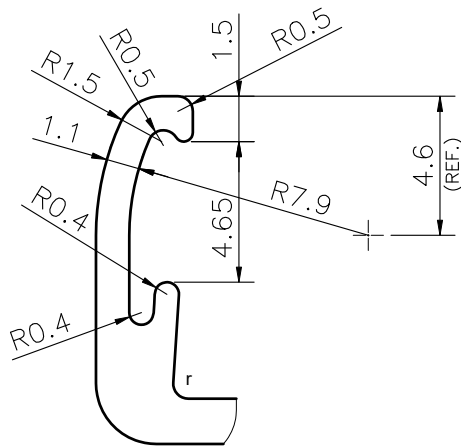
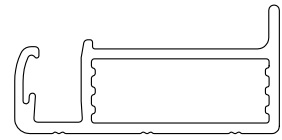


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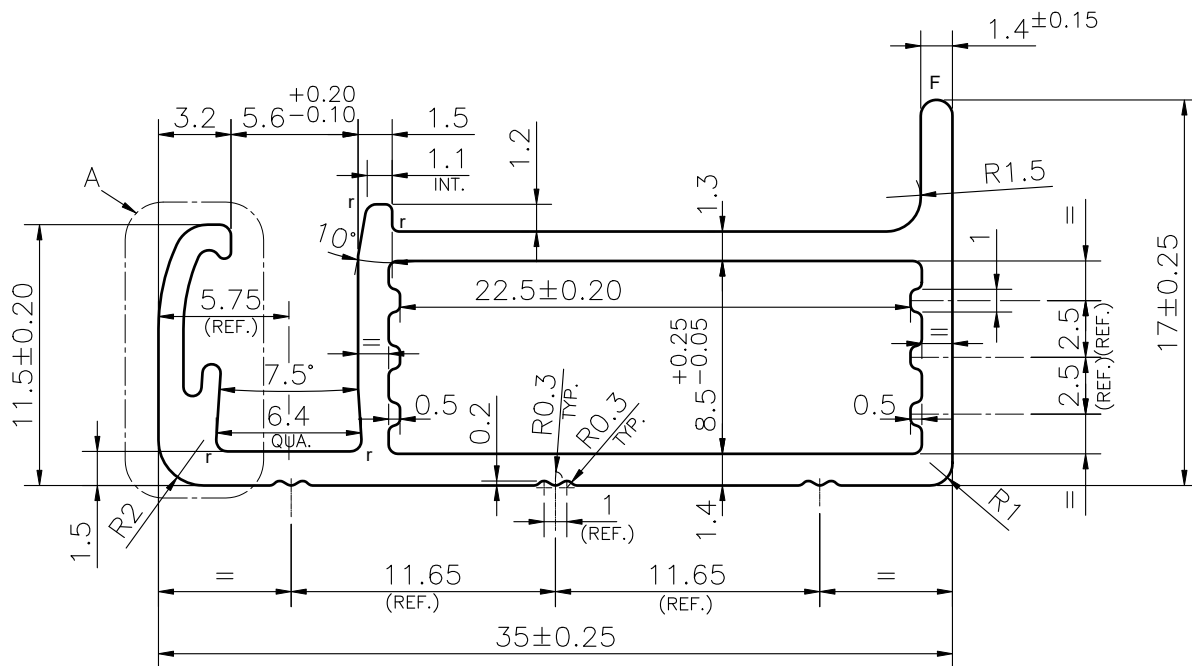
G104409



DETAIL A
SCALE 4:1



SCALE 1:1



NOTE:-

r= 0.50 RADIUS (4 PLACES)

F= FULL RADIUS (1 PLACE)

HARDNESS:- 12-13 WEBSTER

UNSPECIFIED RADIUS 0.30

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 -25.0	±0.30	±0.40	±0.50	±0.60
25.0 -50.0	±0.50	±0.60	±0.80	±0.90
50.0 -100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

Q03959

CONTROLLED COPY

1. STRAIGHTNESS= 1.7mm/M

2. TWIST= 1.7mm/M

3. ANGULARITY= ±2°

4. FLATNESS= 0.007xWIDTH



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BHIWADI-301019 (INDIA)

	NAME	DATE
DRAWN	ASHUTOSH	03-09-2025
CHECKED	PARVESH	08-09-2025
APPROVED	J.N.RAI	08-09-2025

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
- TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm ²	135.183
PERIMETER mm.	128.129
WEIGHT kg/m	0.365
DRAWING No.	SECTION No.
P-JAL-B-1284	7000004894
G104409	G104409

PARTY'S NAME	RAVIKE ENGINEERS PVT. LTD., DELHI	
PARTY'S DRAWING No.	AS PER CAD DRAWING	
ALLOY & TEMPER	6063 T6	PRODUCT CODE:-080 HSN CODE:- 76042100
DESCRIPTION	SOLAR SECTION	