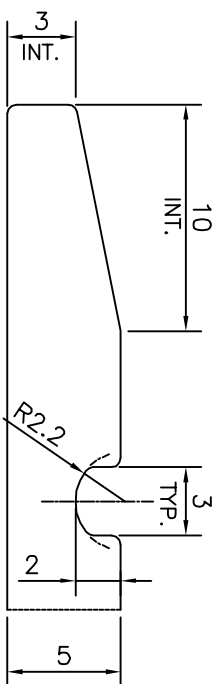
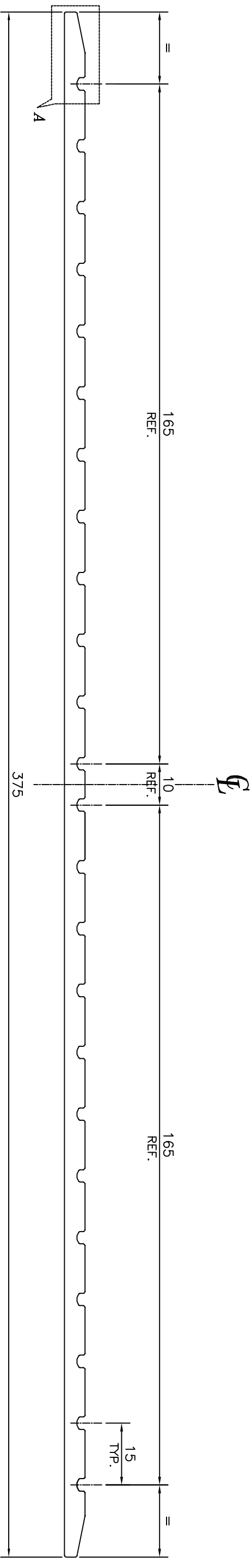



P-14331

S4359



DETAIL OF "A"
SCALE 3:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY = ±2°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTHH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>DRAWN NAME DATE CHECKED PARYESH 12-01-2015 APPROVED S.S.GARG 22-01-2015</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED</p>				<p>SCALE 1:1 AREA mm² 1722.792 PERIMETER mm. 821.352 WEIGHT kg/m 4.652</p>	
PARTY'S NAME	SANFIELD (INDIA) LTD., BHOPAL		DRAWING No.	SECTION No.	
PARTY'S DRAWING No.	SAPX-800		P-14331	-	
ALLOY & TEMPER	6063 T6		S4359	S4359	
DESCRIPTION	COVER PLATE SECTION				