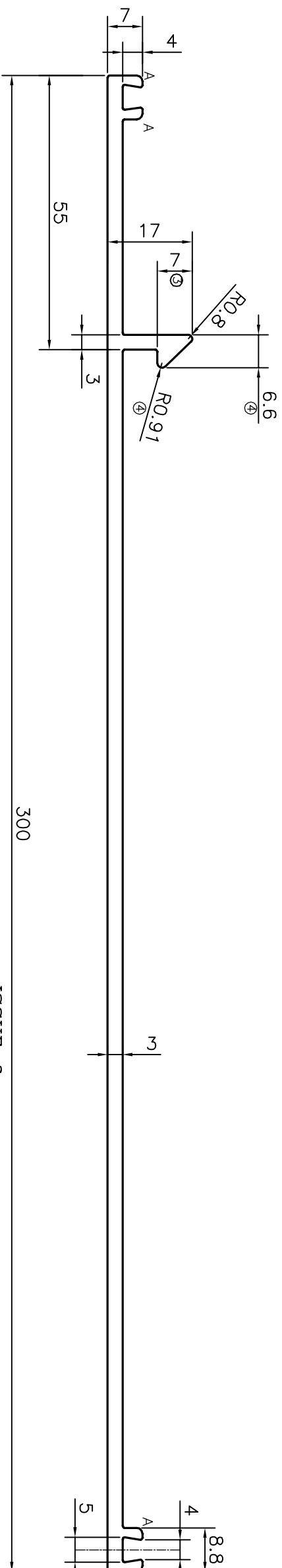


P-14334

S4368



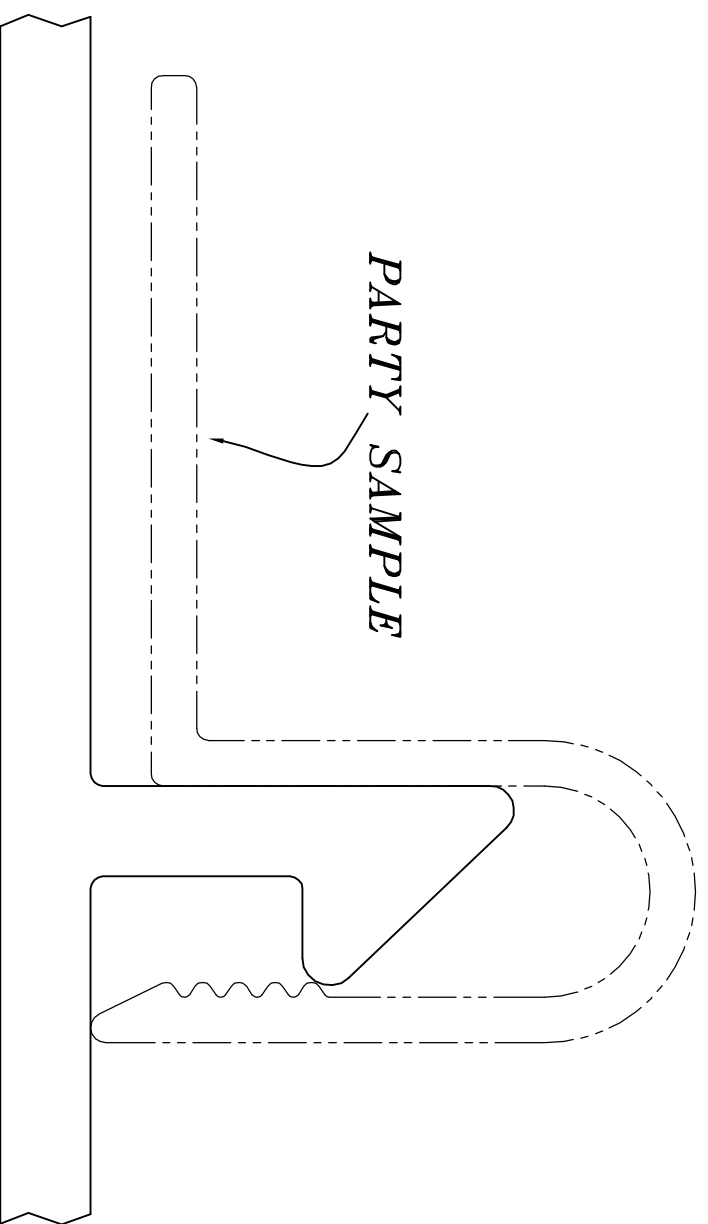
ISSUE-2
DIMENSION CHANGED FROM :-
6 TO 6.6 mm.
7 TO 6.3 mm.

ISSUE-3
DRAWING MODIFIED AS PER CUSTOMER'S SAMPLE.
DIMENSION 60° ADDED.
DRAWING MODIFIED AS PER CUSTOMER'S SAMPLE.

ISSUE-4
DIMENSION CHANGED FROM :-
6.8 TO 6.6 mm.
RADIUS R0.91 ADDED.

A = RADIUS 1.2 mm. (4 PLACES)


PARTY SAMPLE



SCALE :- 4:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS	
UPTO 6.40mm	- ±0.20	UPTO 32.0mm	- ±0.38
UPTO 10.0mm	- ±0.23	UPTO 50.0mm	- ±0.46
UPTO 12.0mm	- ±0.25	UPTO 60.0mm	- ±0.53
UPTO 16.0mm	- ±0.28	UPTO 80.0mm	- ±0.69
UPTO 25.0mm	- ±0.30	UPTO 100.0mm	- ±0.75
UPTO 120.0mm	- ±0.85	UPTO 160.0mm	- ±1.02
UPTO 160.0mm	- ±1.02	UPTO 200.0mm	- ±1.14
UPTO 200.0mm	- ±1.14	UPTO 250.0mm	- ±1.40
UPTO 250.0mm	- ±1.40	UPTO 300.0mm	- ±1.65

1. STRAIGHTNESS=1.7mm/M	1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M	2. TWIST=1.7mm/M
3. ANGULARITY= ±2°	3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH	4. FLATNESS =0.007xWIDTH

 JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN CHECKED APPROVED SCALE AREA PERIMETER WEIGHT kg/m DRAWING No. SECTION No.	NAME DATE	
SYMBOL OF QUALITY AN ISO 9001 COMPANY		SANFIELD (INDIA) LTD., BHOPAL SPNG-6000 6063 T6 COVER PLATE SECTION	PARVESH 15-06-2015 S.S.GARG 16-06-2015 1:1 984.487 666.642 2.658 - S4368-4	15-06-2015 S.S.GARG 16-06-2015 1:1 984.487 666.642 2.658 - S4368-4

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED