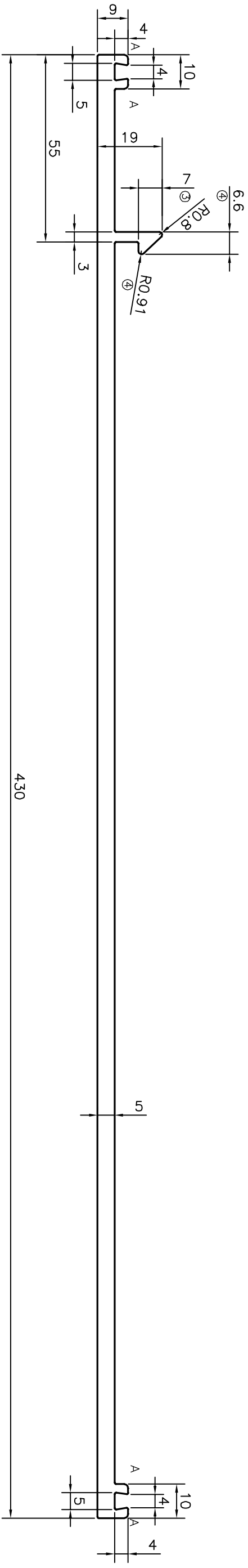


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**ISSUE-2**

**DIMENSION CHANGED FROM :-**  
 6 TO 6.6 mm.  
 7 TO 6.3 mm.  
 R1 TO R0.4mm.  
**DIMENSION 60° ADDED.**  
**DRAWING CHANGED AS PER MATCHING SAMPLE.**

**ISSUE-3**

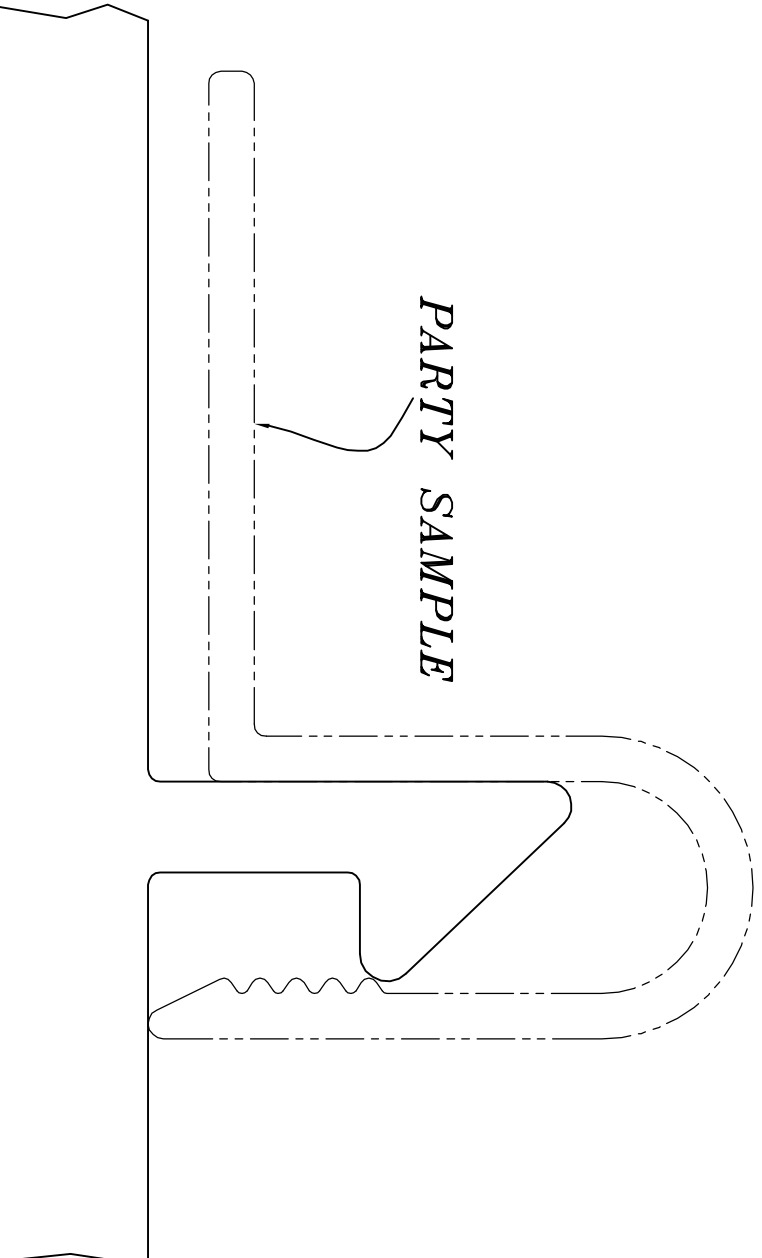
**DRAWING MODIFIED AS PER CUSTOMER'S SAMPLE.**  
**DIMENSION CHANGED FROM :-**  
 6.6 TO 6.8 mm.  
 6.3 TO 6.1 mm.  
**ANGLE CHANGED FROM 60° TO 45°**  
**DIMENSION 7 mm. ADDED.**

**ISSUE-4**

**DIMENSION CHANGED FROM :-**  
 6.8 TO 6.6 mm.  
**RADIUS R0.91 ADDED.**

A = RADIUS 1.2 mm. (4 PLACES)

**PARTY SAMPLE**



**SCALE :- 4:1**

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS	
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<b>JINDAL</b>		<b>JINDAL ALUMINIUM LTD.</b>	
SYMBOL OF QUALITY AN ISO 9001 COMPANY		BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME	SANFIELD (INDIA) LTD., BHOPAL		
PARTY'S DRAWING No.	SNPG-1000		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	COVER PLATE SECTION		

DRAWN	NAME	DATE
CHECKED	PARVESH	15-06-2015
APPROVED	S.S.GARG	16-06-2015
SCALE	0.8:1	
AREA	mm <sup>2</sup> 2244.087	
PERIMETER	mm. 930.642	
WEIGHT	kg/m 6.059	
DRAWING No.	SECTION No.	
P-14336-1	-	
S4371	S4371-ISSUE-4	