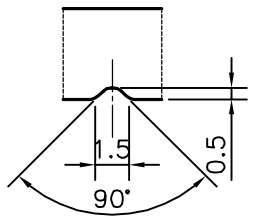
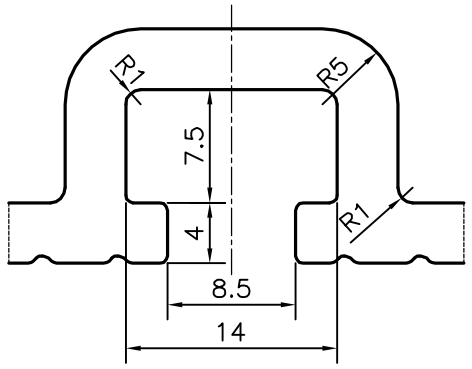
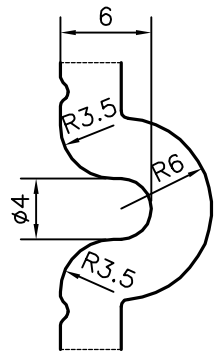
P-14444-1
S4404



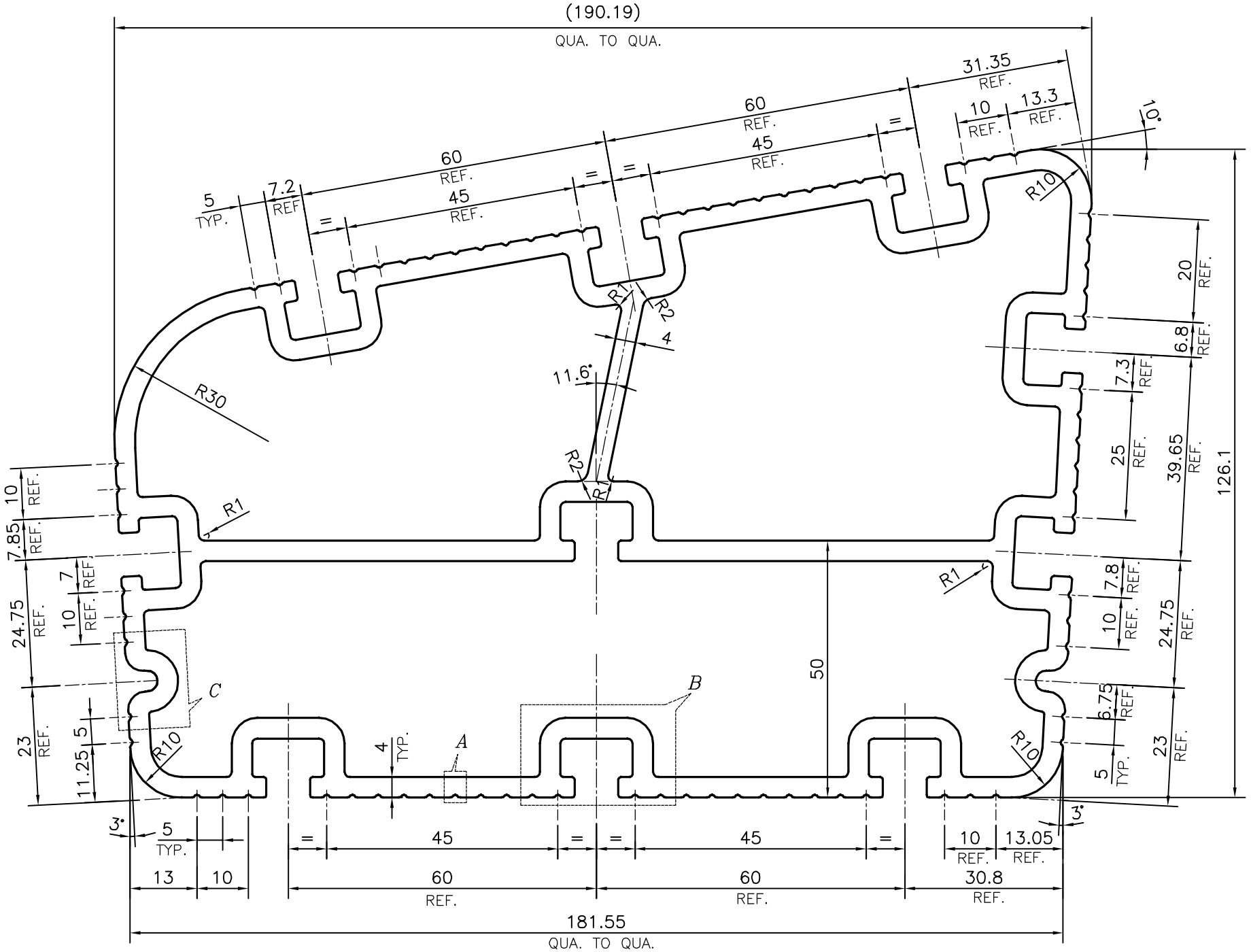
DETAIL OF "A"
SCALE 3:1
(TYP.)



DETAIL OF "B"
SCALE 2:1
(TYP.)



DETAIL OF "C"
SCALE 2:1
(TYP.)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	ATS ELGI LTD., COIMBATORE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	AUTOMOBILE SECTION

	NAME	DATE
DRAWN	*PARVESH*	25-02-2015
CHECKED		
APPROVED	S.S.GARG	28-02-2015
SCALE		1:1
AREA mm^2		4070.334
PERIMETER mm.		899.832
WEIGHT kg/m		10.99

DRAWING No.	SECTION No.
P-14444-1	–
S4404	S4404