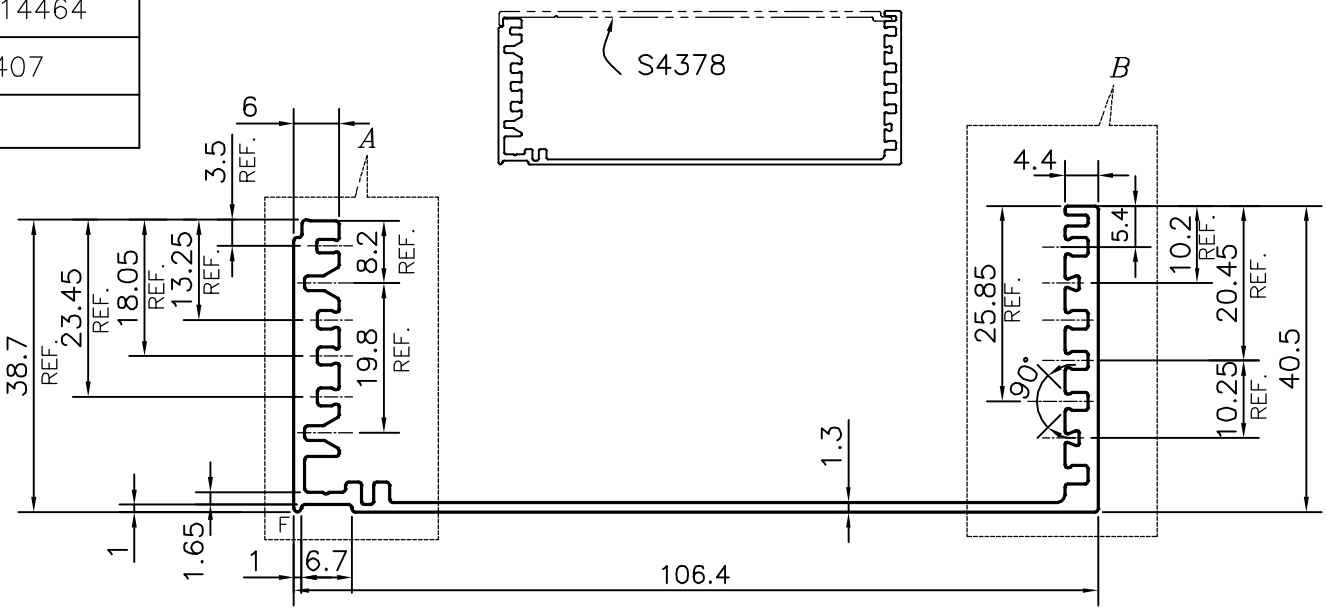
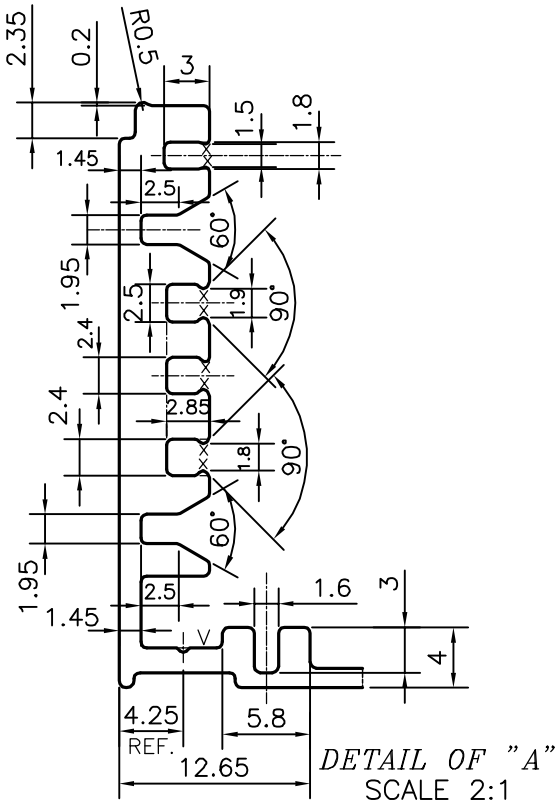
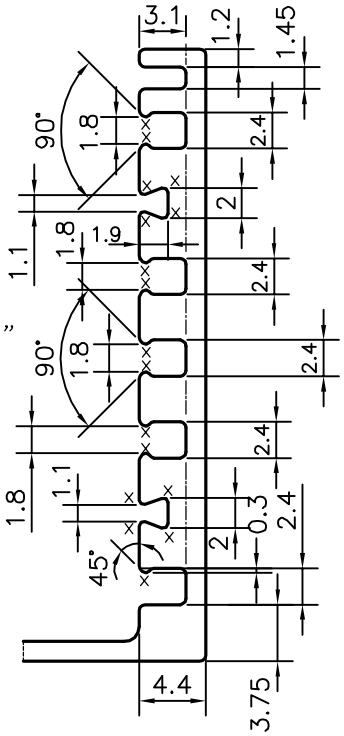
P-14464	
S4407	





DETAIL OF "A"
SCALE 2:1



DETAIL OF "B"
SCALE 2:1

X = RADIUS 0.3 mm. (25 PLACES)
V = VEE GOOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	*PARVESH*	28-02-2015
CHECKED		
APPROVED	S.S.GARG	04-03-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	422.155
PERIMETER mm.	465.948
WEIGHT kg/m	1.14

PARTY'S NAME	AVALON TECHNOLOGIES PVT. LTD., CHENNAI
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING & SAMPLE
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ELECTRICAL SECTION

DRAWING No.	SECTION No.
P-14464	–
S4407	S4407