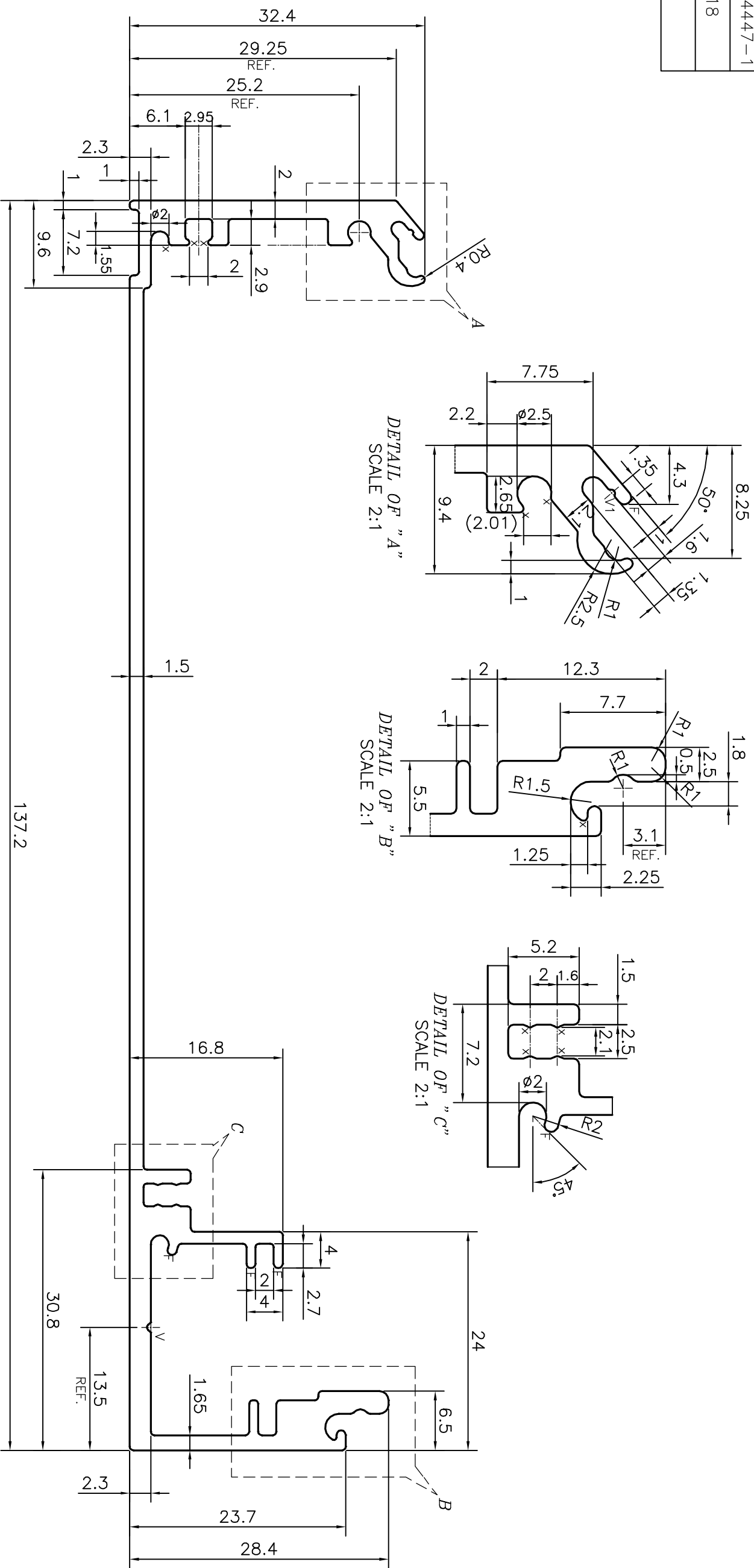


P-14447-1

S4418



V = VEE GROOVE 0.4x90° (1 PLACE)
 V1 = VEE GROOVE 0.25x90° (1 PLACE)
 F = FULL RADIUS (3 PLACES)
 X = RADIUS 0.3mm. (10 PLACES)

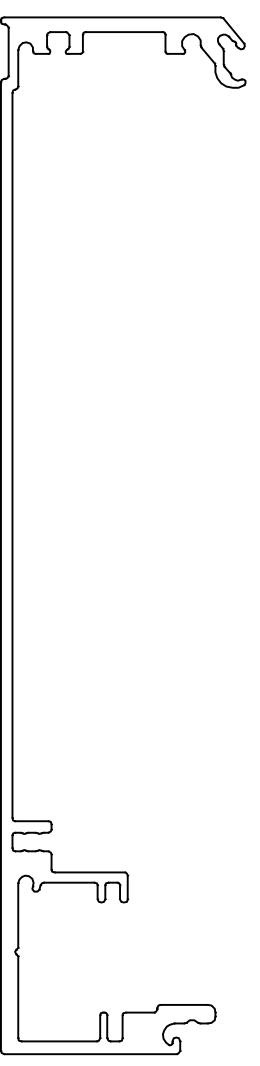
TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS	
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75
UPTO 120.0mm - ±0.85	UPTO 160.0mm - ±1.02
UPTO 200.0mm - ±1.14	UPTO 250.0mm - ±1.40
UPTO 300.0mm - ±1.65	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

 JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
SYMBOL OF QUALITY AN ISO 9001 COMPANY	DRAWN PARVESH DATE 26-03-2015 CHECKED APPROVED S.S.GARG 31-03-2015

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	AVALON TECHNOLOGIES PVT. LTD., CHENNAI
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING & SAMPLE
ALLOY & TEMPER	HE9 WP
DESCRIPTION	ELECTRICAL SECTION



SCALE: - 1:1