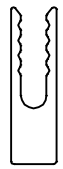
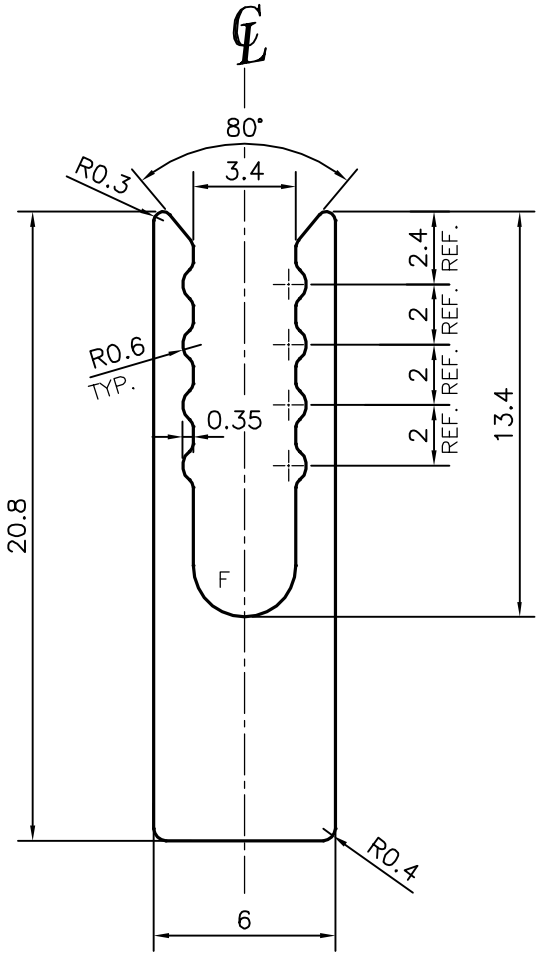
P–14510
S4422



SCALE:– 1:1



F = FULL RADIUS (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	28–03–2015
CHECKED		
APPROVED	S.S.GARG	03–04–2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 , UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm^2	77.226
PERIMETER mm.	78.946
WEIGHT kg/m	0.209

PARTY'S NAME	SCHOCH REEDS INDIA PVT. LTD., KOLHAPUR
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	6060 T5
DESCRIPTION	TEXTILE SECTION

DRAWING No.	SECTION No.
P–14510	–
S4422	S4422