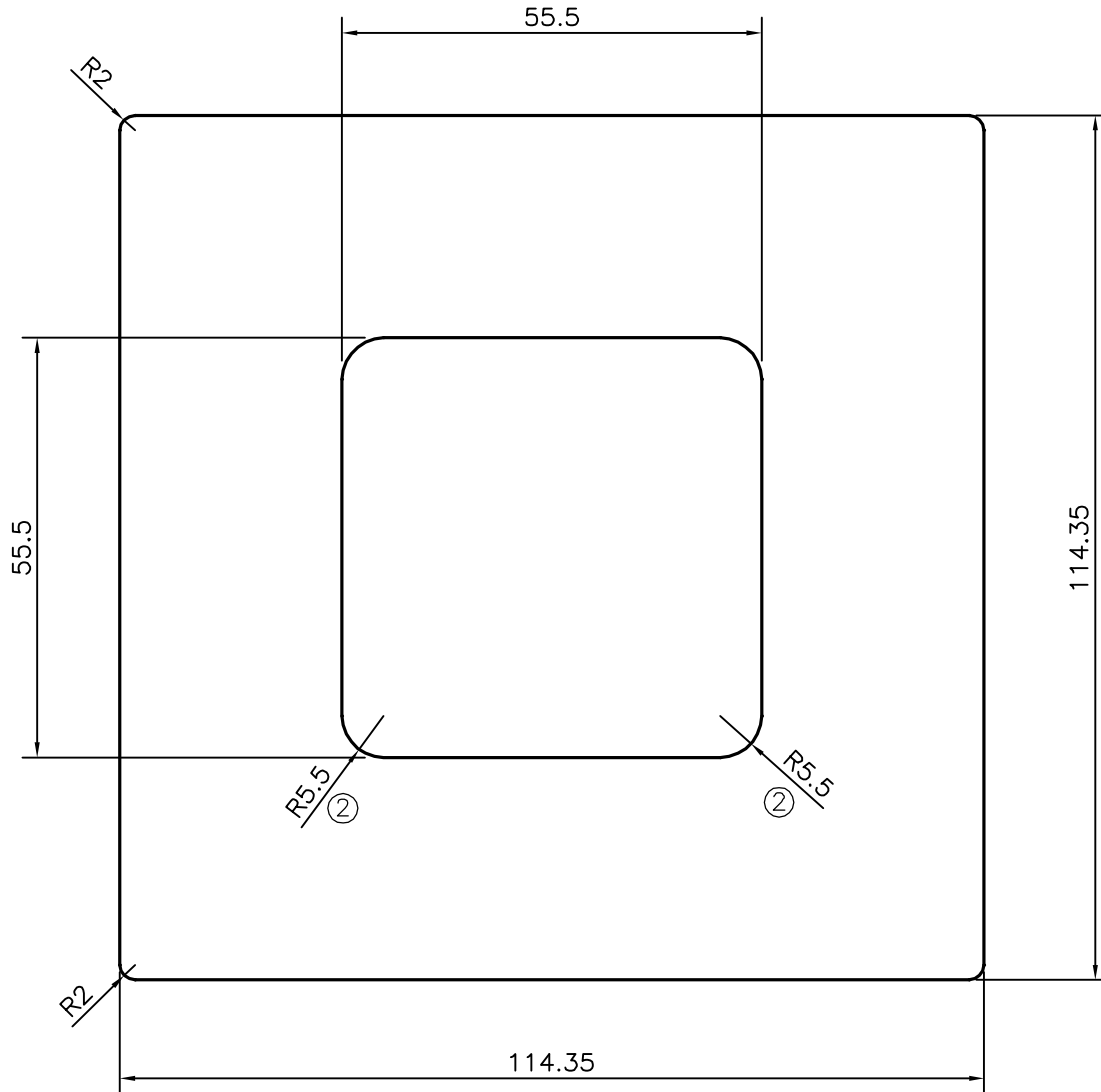


P-14846-1

S4534

**ISSUE: - 2**

☞ CORNER RADIUS CHANGED FROM
R4 TO R5.5 (4 PLACES)

☞ WEIGHT ALSO CHANGED FROM 27.016 TO 27.049 kg/m.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	08-01-2016
CHECKED		
APPROVED	S.S.GARG	05-03-2016

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	10018.206
PERIMETER mm.	453.966
WEIGHT kg/m	27.049

PARTY'S NAME	DC AUTO PARTS PVT. LTD, BANGALORE	DRAWING No.	P-14846-1	SECTION No.	-
PARTY'S DRAWING No.	AS PER SKETCH		S4534		S4534(ISSUE-2)
ALLOY & TEMPER	AlMgSi 0.5				
DESCRIPTION	SQUARE TUBE-MISC.				