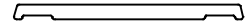
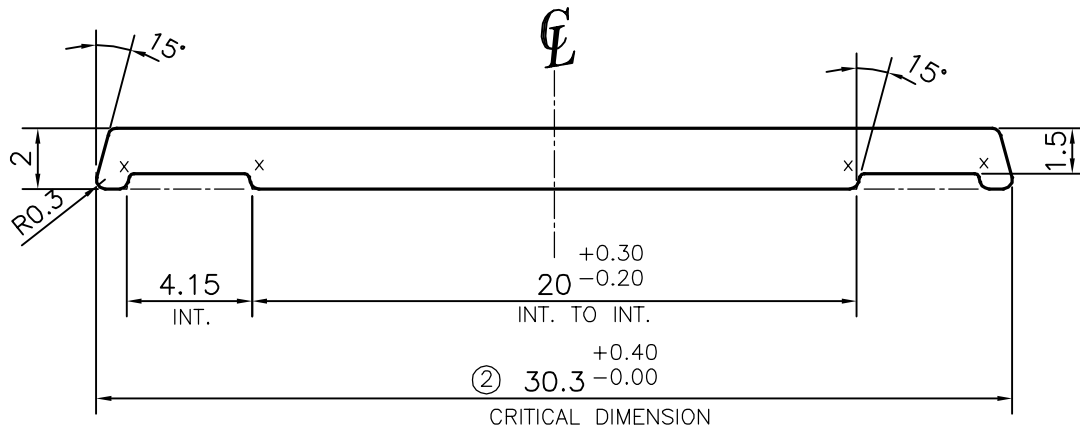


P-14973

S4561



SCALE:- 1:1



ISSUE-2

TOLERANCE ADDED ON DIMENSION 30.3 mm.

TEWIST & BEND = 1.70 mm./mtr.  
 ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.  
 X = RADIUS 0.15 mm. (4 PLACES)

## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	07-09-2015
CHECKED		
APPROVED	S.S.GARG	08-09-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm <sup>2</sup>	55.756
PERIMETER mm.	64.562
WEIGHT kg/m	0.151
DRAWING No.	SECTION No.

PARTY'S NAME	SANMIT CARD CLOTHING INDIA PVT. LTD, COIMBATORE	P-14973	-
PARTY'S DRAWING No.	SANMIT-EP-TYPE-B-100 & MODIFIED OF SEC. No.-24837	S4561	S4561 (ISSUE-2)
ALLOY & TEMPER	HE9 WP		
DESCRIPTION	TEXTILE SECTION		