



DETAIL OF "B"  
SCALE 3:1

AVERAGE THICKNESS HAS TO BE MAINTAINED WITH IN  $\pm 0.20$  mm. OF THE NOMINAL VALUE.

F = FULL RADIUS (8 PLACES)  
X = RADIUS 0.3 mm. (22 PLACES)  
Z = RADIUS 1 mm. (10 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - $\pm 0.20$	UPTO 32.0mm - $\pm 0.38$	UPTO 120.0mm - $\pm 0.85$	1. STRAIGHTNESS = 1.7mm/M
UPTO 10.0mm - $\pm 0.23$	UPTO 50.0mm - $\pm 0.46$	UPTO 160.0mm - $\pm 1.02$	2. TWIST = 1.7mm/M
UPTO 12.0mm - $\pm 0.25$	UPTO 60.0mm - $\pm 0.53$	UPTO 200.0mm - $\pm 1.14$	3. ANGULARITY = $\pm 2^\circ$
UPTO 16.0mm - $\pm 0.28$	UPTO 80.0mm - $\pm 0.69$	UPTO 250.0mm - $\pm 1.40$	4. FLATNESS = 0.007xWIDTH
UPTO 25.0mm - $\pm 0.30$	UPTO 100.0mm - $\pm 0.75$	UPTO 300.0mm - $\pm 1.65$	

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	OMKAR REALTORS & DEVELOPERS PVT LTD., MUMBAI	DRAWN	NAME
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AP-1598	CHECKED	DATE
ALLOY & TEMPER	6063 T6	APPROVED	S.S.GARG
DESCRIPTION	CURTAIN WALL SECTION	SCALE	1:1
		AREA	980.204
		PERIMETER	504.945
		WEIGHT kg/m	2.647
		DRAWING No.	SECTION No.
		P-15143	-
		S4662	S4662