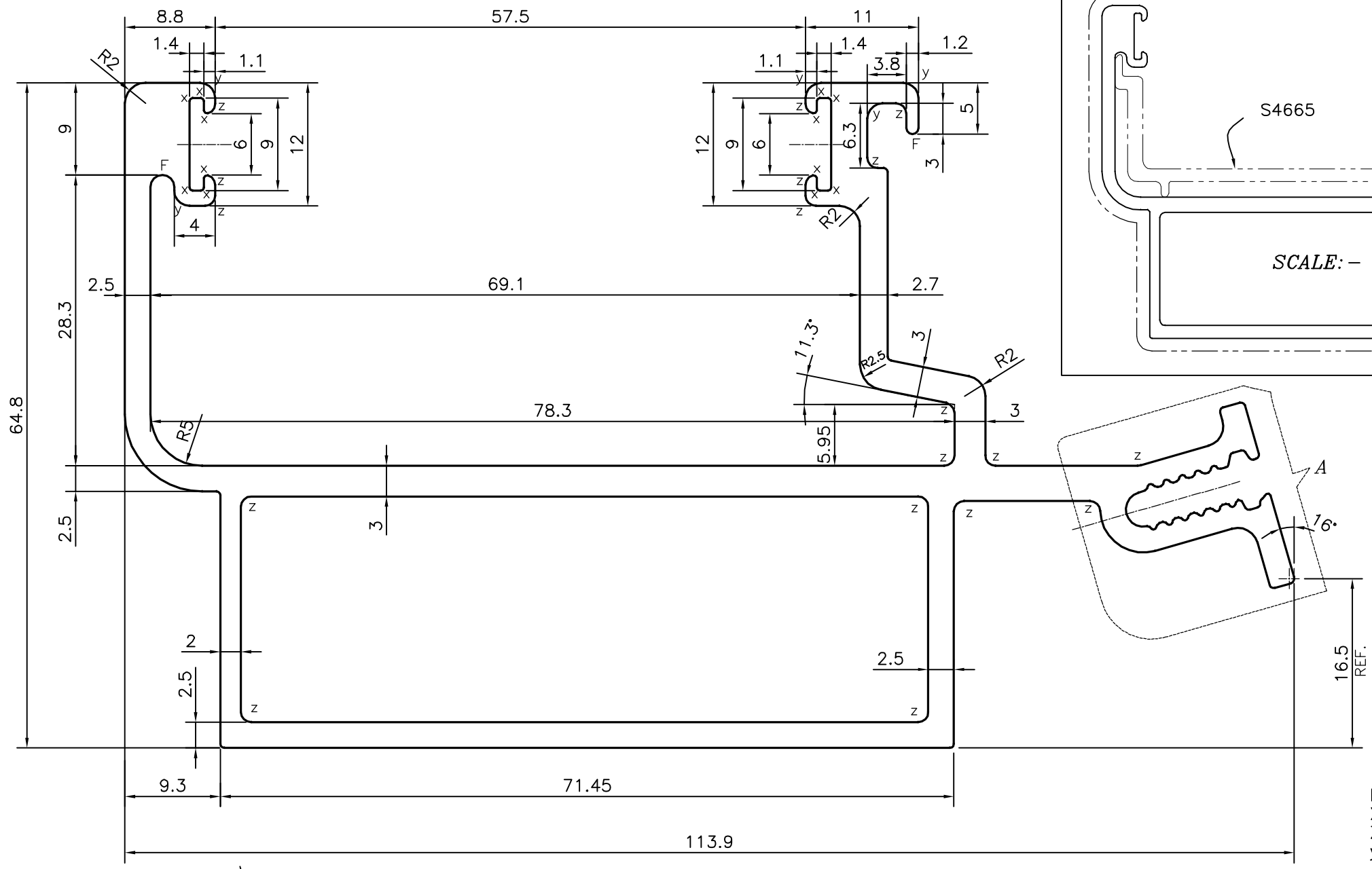
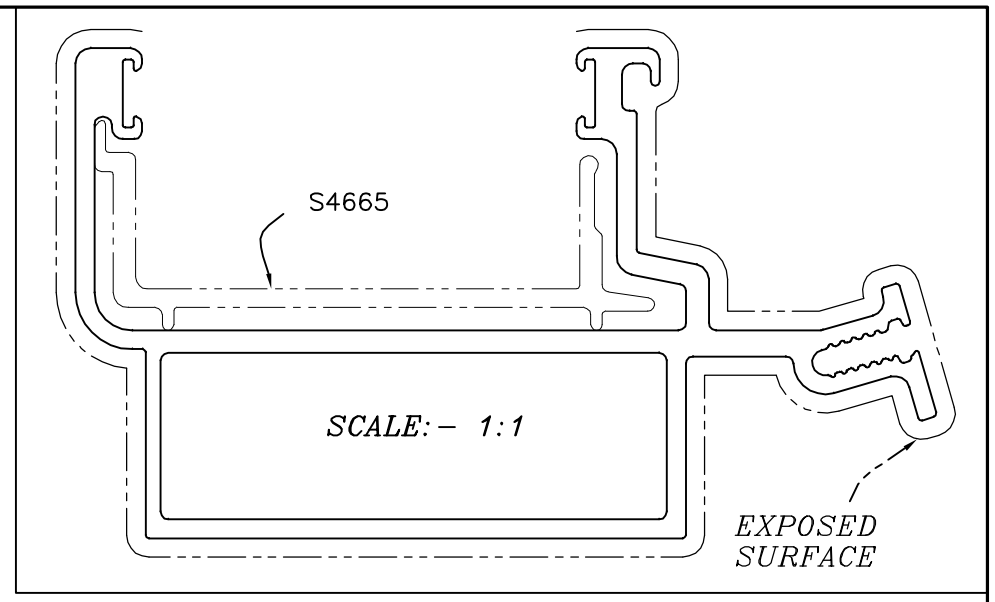
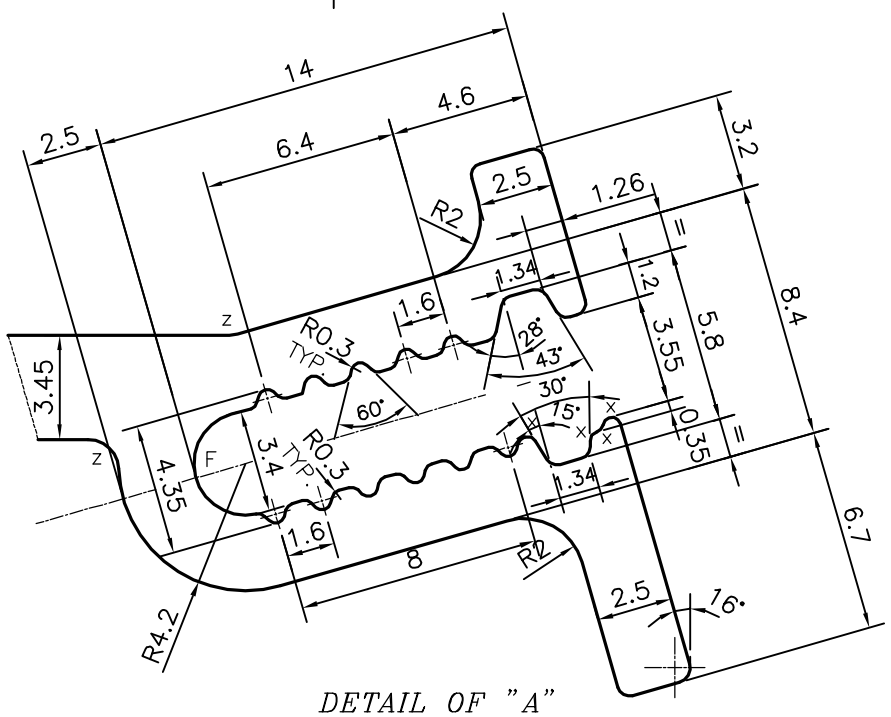
P-15145	
S4664	





F = FULL RADIUS (3 PLACES)
X = RADIUS 0.3 mm. (16 PLACES)
Z = RADIUS 1 mm. (18 PLACES)
y = RADIUS 1.5 mm. (4 PLACES)



DETAIL OF "A"
SCALE 4:1

AVERAGE THICKNESS HAS TO BE MAINTAINED WITH IN ±0.20 mm. OF THE NOMINAL VALUE.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	PARVESH	05-09-2015
CHECKED		
APPROVED	S.S.GARG	14-09-2015
SCALE		2:1
AREA mm^2		974.133
PERIMETER mm.		547.609
WEIGHT kg/m		2.630

PARTY'S NAME	OMKAR REALTORS & DEVELOPERS PVT LTD., MUMBAI
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AP-1604
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P-15145	–
S4664	S4664