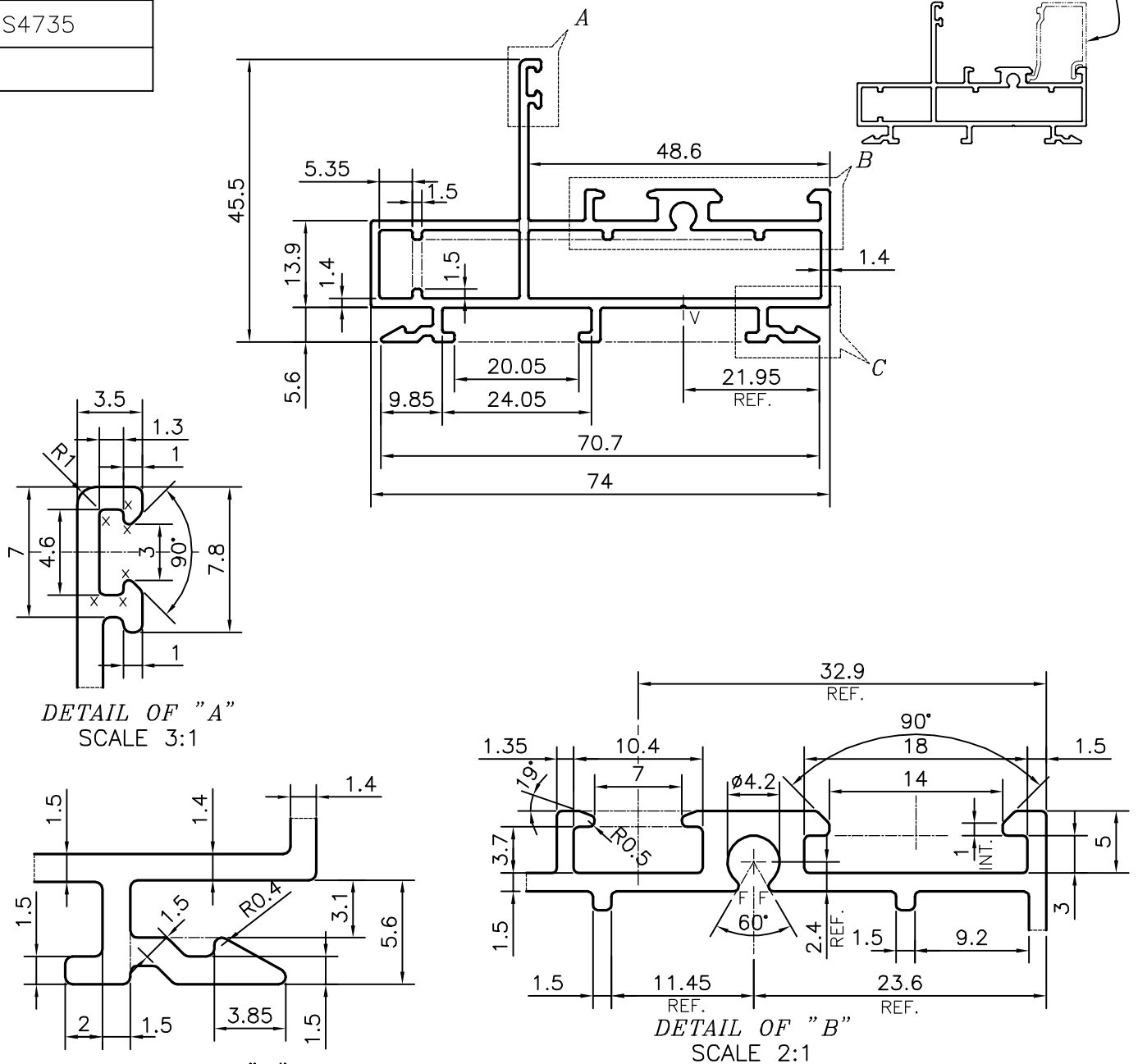


P-15169

S4735

S4737




DETAIL OF "A"
SCALE 3:1

DETAIL OF "V"
SCALE 3:1

DETAIL OF "B"
SCALE 2:1

V = VEE GROOVE 0.3x90° (1 PLACE)
F = FULL RADIUS (2 PLACES)
X = RADIUS 0.3 mm. (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 16-09-2015
		CHECKED	
		APPROVED	S.S.GARG 12-11-2015
		SCALE	1:1
		AREA mm ²	430.343
		PERIMETER mm.	354.392
		WEIGHT kg/m	1.162
PARTY'S NAME	PRASAD & COMPANY(PW) LIMITED,, JAIPUR	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	P-15169	-
ALLOY & TEMPER	6063 T6	S4735	S4735
DESCRIPTION	WINDOW SECTION-FIXED FRAME		

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED