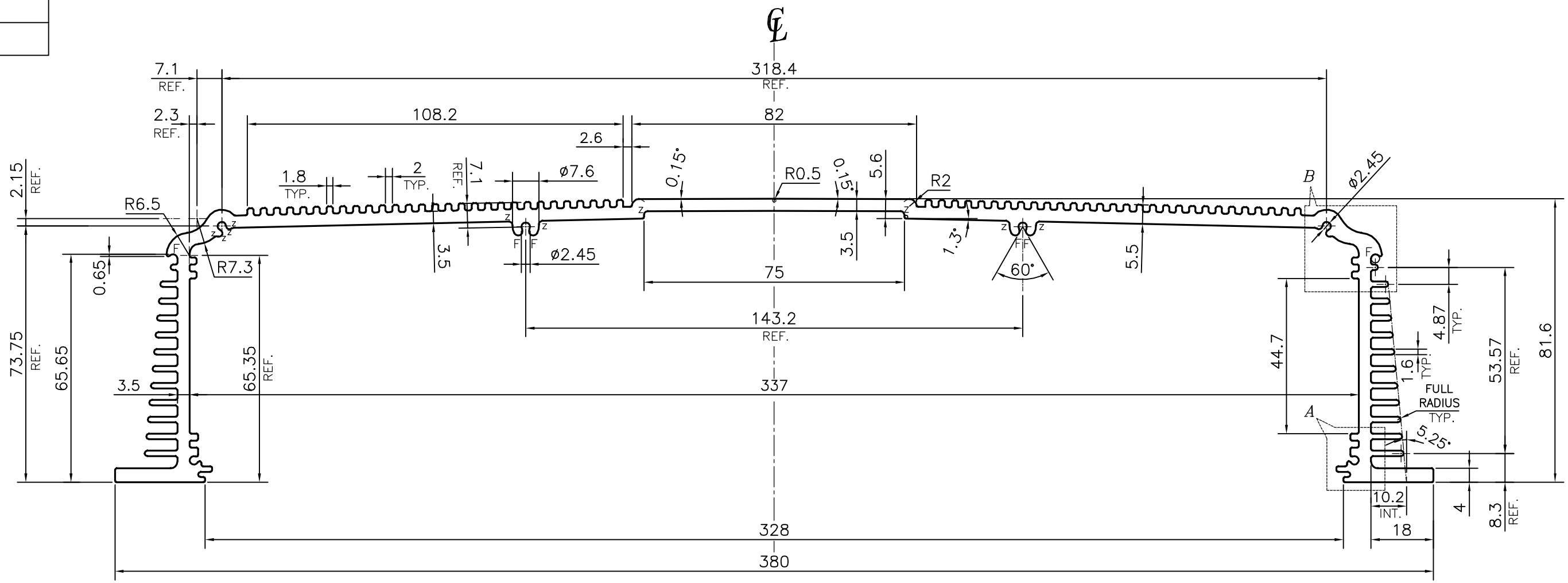
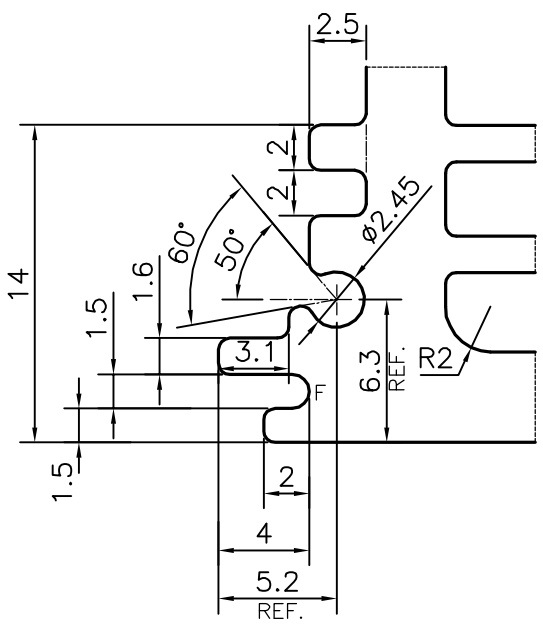
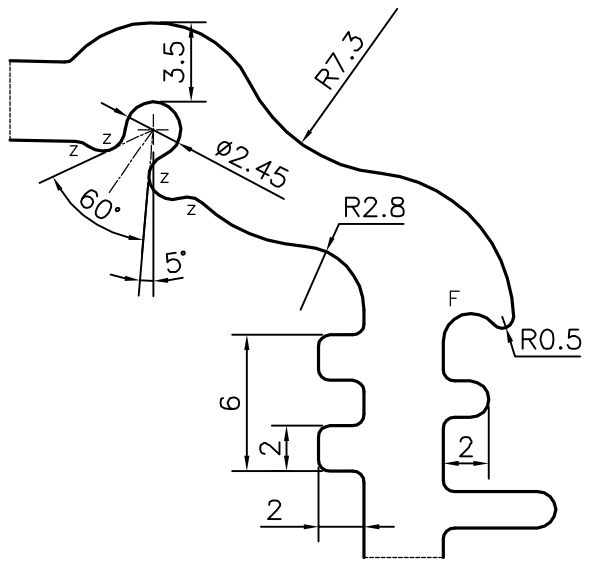
P–15437
S4824





DETAIL OF "A"
SCALE 3:1



DETAIL OF "B"
SCALE 3:1

F = FULL RADIUS (8 PLACES)
Z = RADIUS 1 mm. (14 PLACES)

ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		
UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	29–12–2015
CHECKED		
APPROVED	S.S.GARG	13–01–2016

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 , UNLESS OTHERWISE SPECIFIED

SCALE	0.8:1
AREA mm^2	2508.878
PERIMETER mm.	1633.258
WEIGHT kg/m	6.774

PARTY'S NAME	QUALITEK ENGINEERS, BANGALORE
PARTY'S DRAWING No.	AS PER PROPOSAL DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	HEAT SINK SECTION

DRAWING No.	SECTION No.
P–15437	–
S4824	S4824