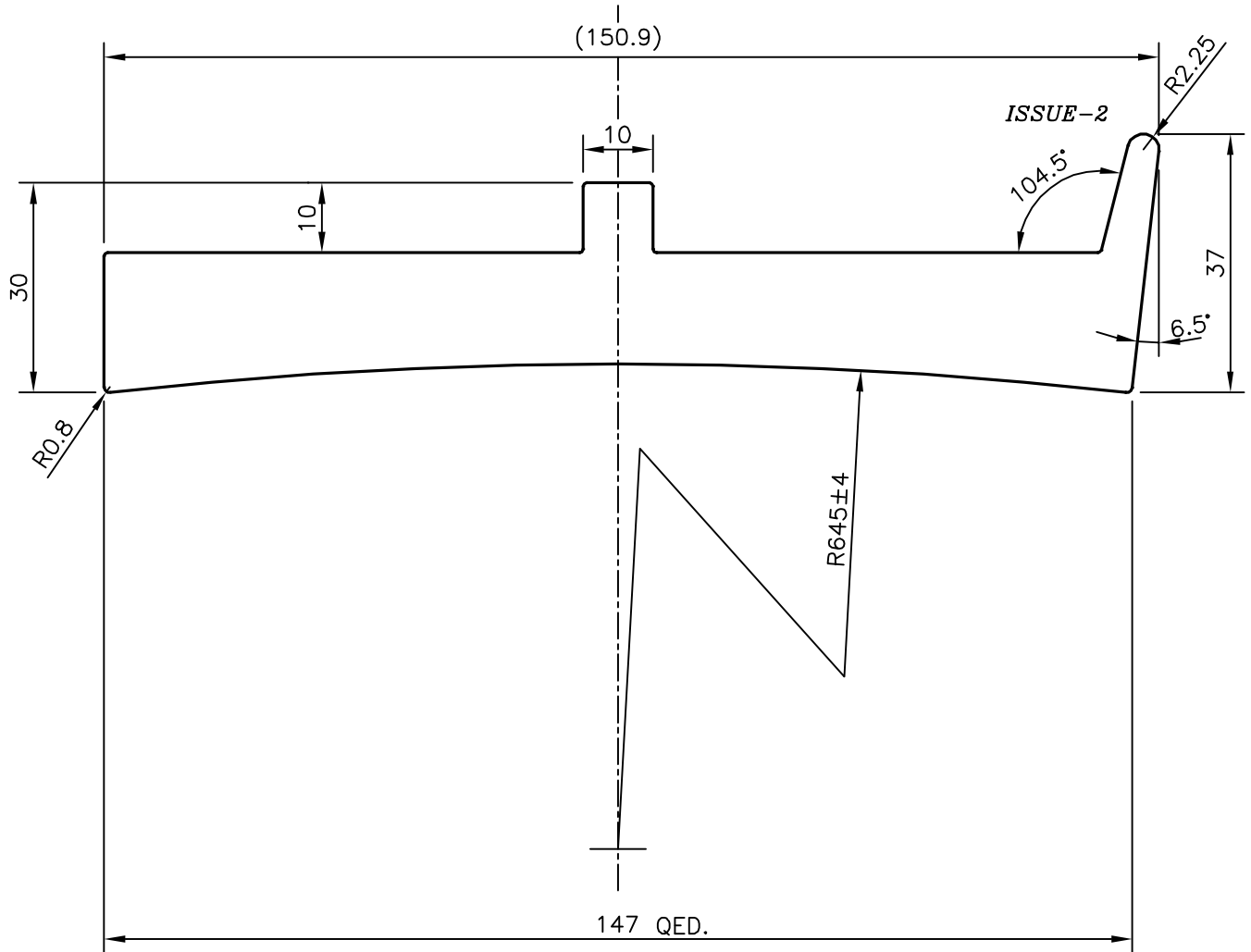


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S5275




ISSUE-2 : LEG ADDED.

WEIGHT ALSO CHANGED FROM 7.133 kg/m TO 7.436 kg/m

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	KIRAN
		CHECKED	
		APPROVED	B.NATARAJ 24-02-2017
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm <sup>2</sup>	2754.259
		PERIMETER mm.	385.189
PARTY'S NAME	SANMIT CARD CLOTHING (I) PVT. LTD., COIMBATORE	WEIGHT kg/m	7.436
PARTY'S DRAWING No.	SANMIT-R645-EXTRUSION-883/R1	DRAWING No.	SECTION No.
ALLOY & TEMPER	63400 WP	P-16697	
DESCRIPTION	TEXTILE SECTION	S5275	S5275 ISSUE-2)