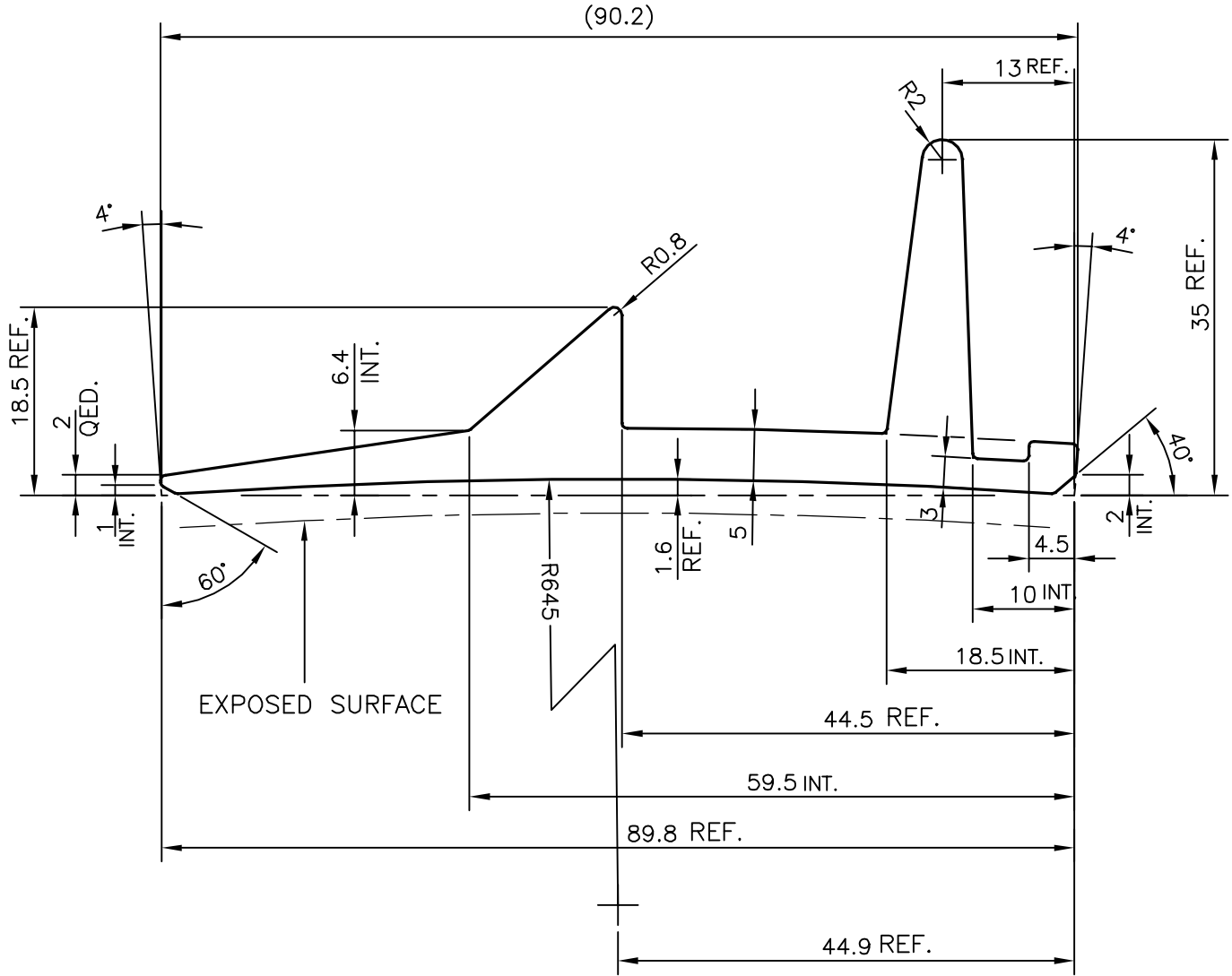
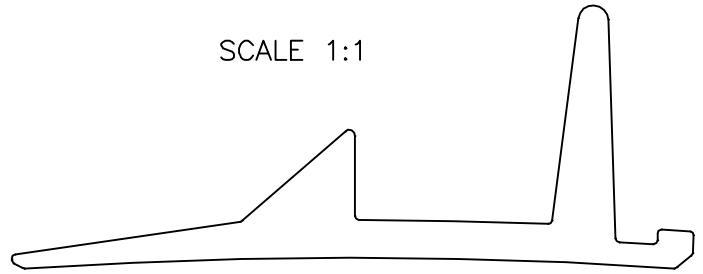


P-16835

S5318

SCALE 1:1



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	KIRAN	22-02-2017
CHECKED		
APPROVED	B.NATARAJ	07-03-2017
SCALE		1.5:1
AREA	mm ²	655.948
PERIMETER	mm.	256.382
WEIGHT	kg/m	1.771
DRAWING No.	SECTION No.	
P-16835		
S5318	S5318	

1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	UNIROLS CARD CLOTHING INDIA PVT. LTD., COIMBATORE
PARTY'S DRAWING No.	BACK BOTTOM PLATE-803
ALLOY & TEMPER	HE9 WP
DESCRIPTION	TEXTILE SECTION