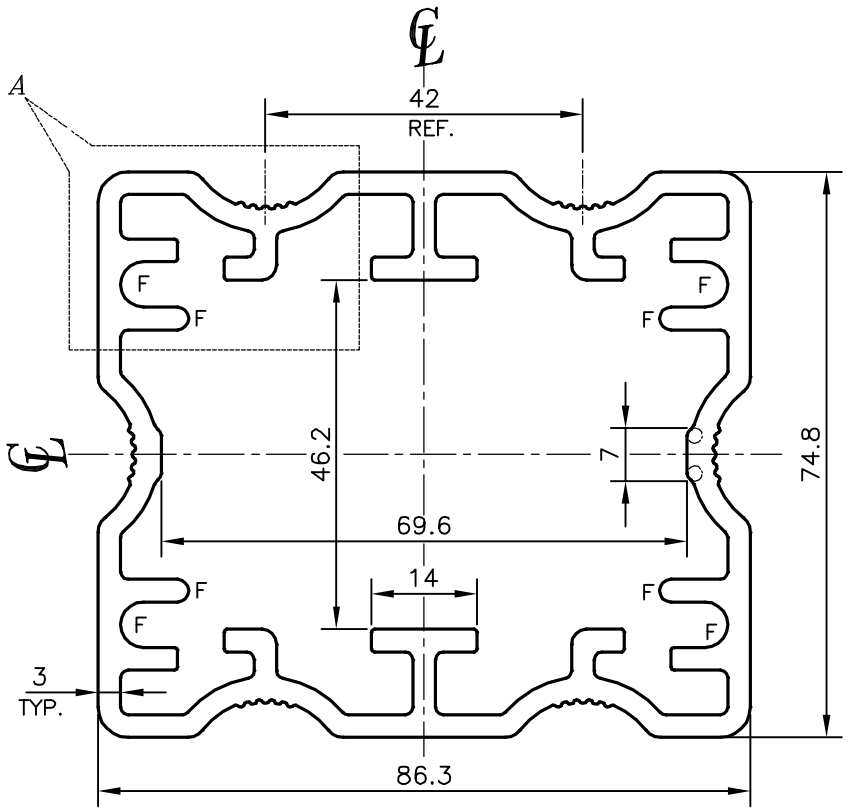
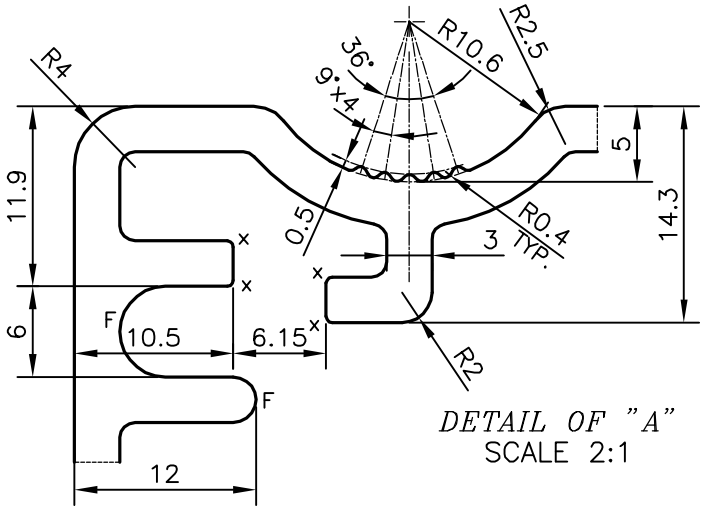
P–17017	
S5391	





DETAIL OF "A"
SCALE 2:1

F = FULL RADIUS (8 PLACES)
X = RADIUS 0.4 mm. (16 PLACES)

UNSPECIFIED CORNERS RADIUS WILL BE 1.00 mm.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

PLEASE CONFIRM ALL THE DIMENSIONS AND MATCH WITH YOUR MATCHING COMPONENT

PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	*PARVESH*	28–04–2017
CHECKED		
APPROVED	*B.NATARAJA*	06–05–2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	1460.624
PERIMETER mm.	343.818
WEIGHT kg/m	3.944

PARTY'S NAME	SUNRAY TECHNOLOGIES, BANGALORE
PARTY'S DRAWING No.	AS PER PROPOSAL DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	DISPLAY SECTION

DRAWING No.	SECTION No.
P–17017	–
S5391	S5391