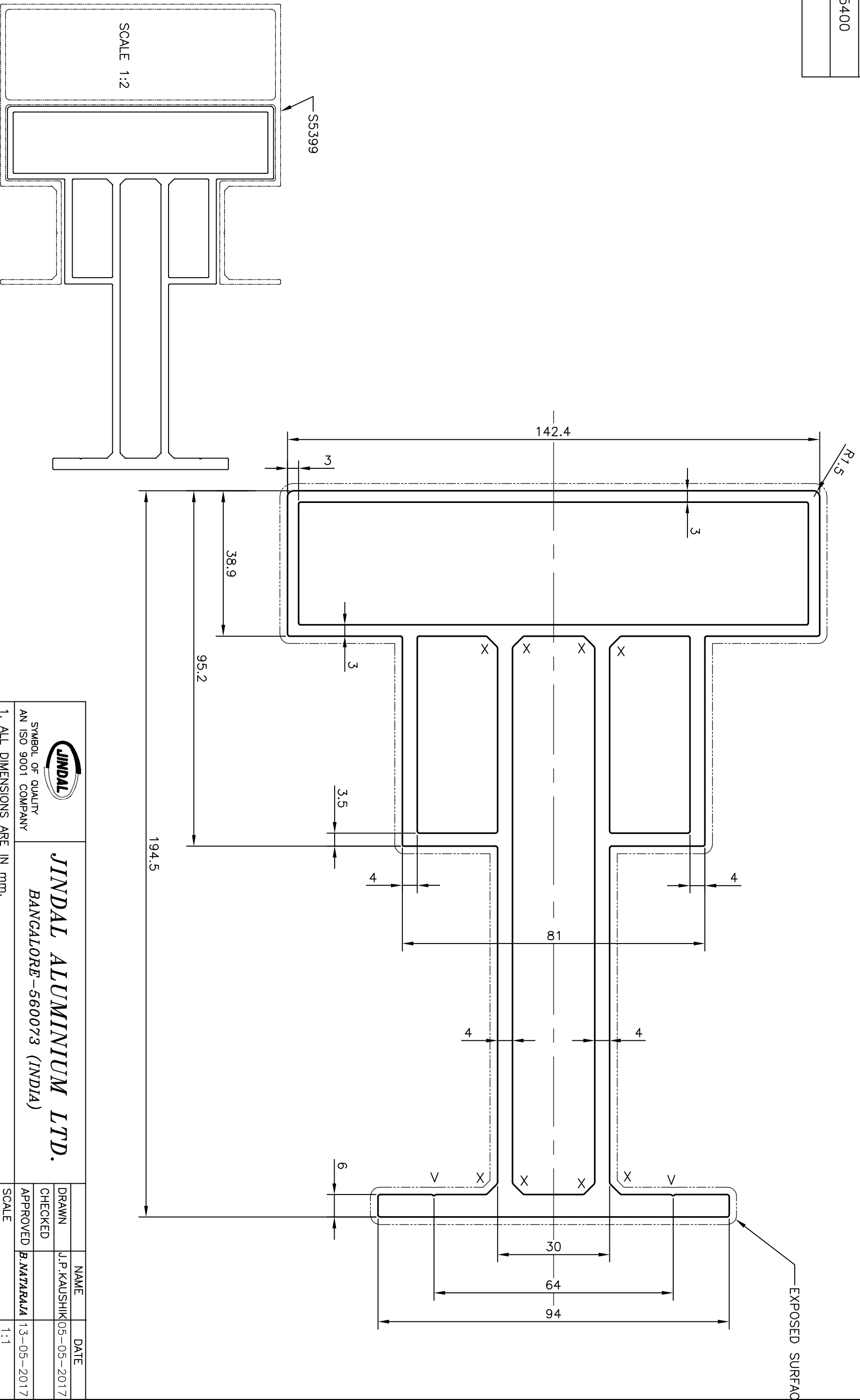


P-17082

S5400




SCALE 1:2

S5399

X = CHAMFER 3.0x45° (8 PLACES)
V = V GROOVE 0.3x90°(2 PLACES)

TOLERANCES ON OVERALL	WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS	WIDTHS OF BARS, & REGULAR SECTIONS
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN J.P. KAUSHIK 05-05-2017	NAME J.P. KAUSHIK	DATE 05-05-2017
				CHECKED B. NATARAJA 13-05-2017	APPROVED B. NATARAJA 13-05-2017	SCALE 1:1
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED				PERIMETER mm. 794.696	WEIGHT kg/m 9.311	SECTION No.
PARTY'S NAME ANGEL FACADE ENGINEERS PVT. LTD., THANE	PARTY'S DRAWING No. ALUMINIUM BRACKET	PARTY'S DRAWING No. 6063 T6	ALLOY & TEMPER 6063 T6	DESCRIPTION ARCHITECTURAL SECTION	DRAWING No. P-17082	SECTION No. S5400

1. STRAIGHTNESS=1.7mm/M

2. TWIST=1.7mm/M

3. ANGULARITY= ±2°

4. FLATNESS =0.007xWIDTH