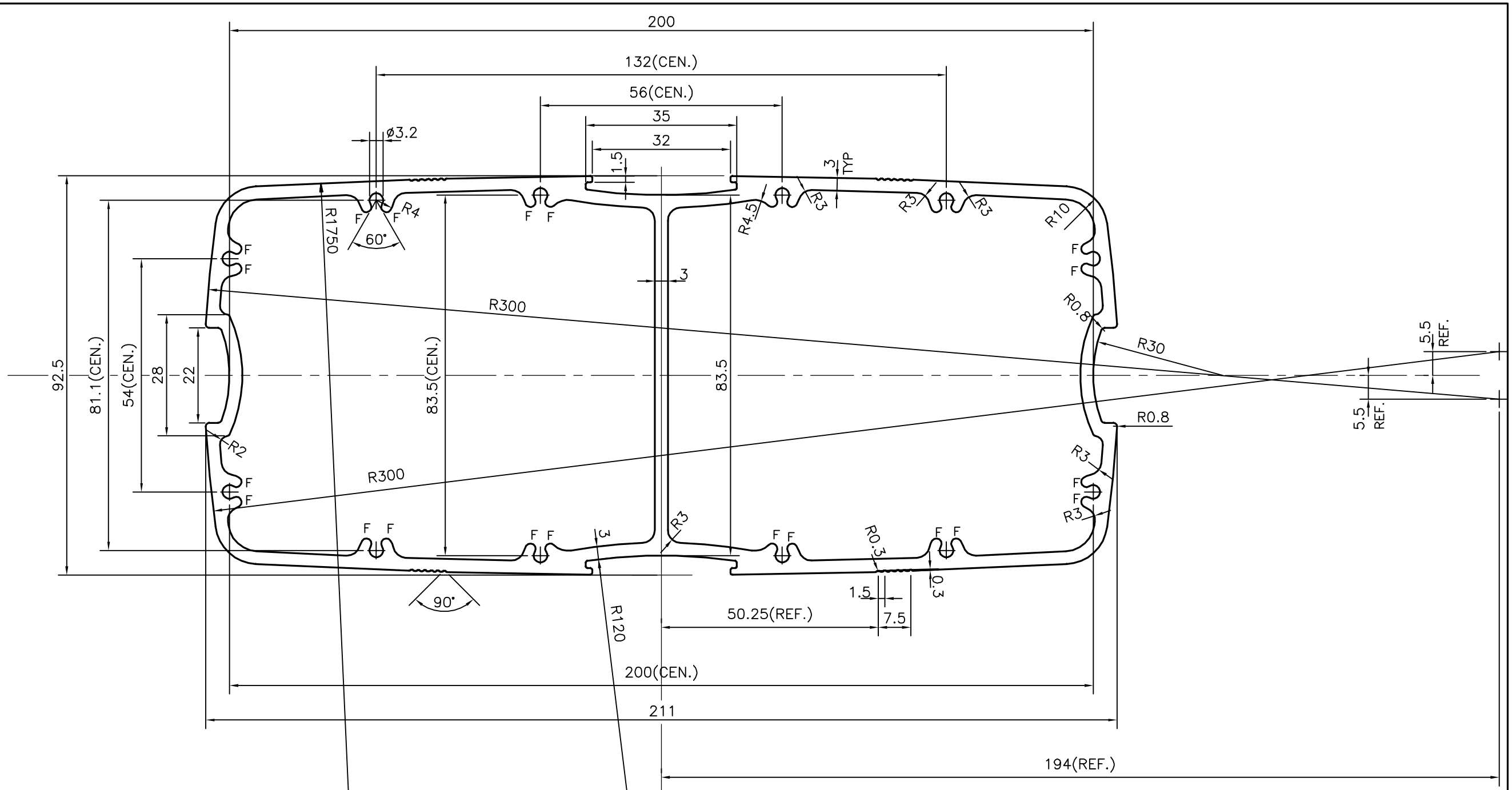
P-17132-1
S5408



F = FULL RADIUS (24 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		J.P.KAUSHIK	02-06-2017
CHECKED			
APPROVED		B.NATARAJA	02-06-2017
SCALE			1:1
AREA mm^2			2307.32
PERIMETER mm.			611.289
WEIGHT kg/m			6.230
DRAWING No.		SECTION No.	
P-17132-1		–	
S5408		S5408	
PARTY'S NAME	TVS MOTOR COMANY LTD., HOSUR		
PARTY'S DRAWING No.	AS PER DRAWING		
ALLOY & TEMPER	6063 T5		
DESCRIPTION	MISC. SECTION		