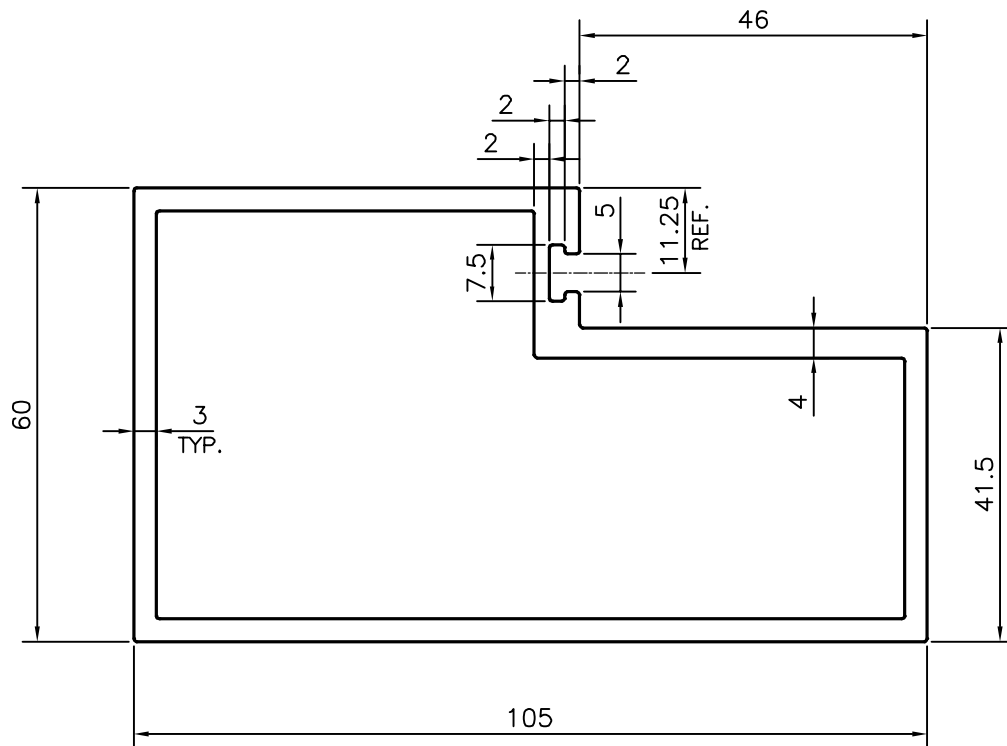


P-17001

S5484



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20
 UPTO 10.0mm - ± 0.23
 UPTO 12.0mm - ± 0.25
 UPTO 16.0mm - ± 0.28
 UPTO 25.0mm - ± 0.30

UPTO 32.0mm - ± 0.38
 UPTO 50.0mm - ± 0.46
 UPTO 60.0mm - ± 0.53
 UPTO 80.0mm - ± 0.69
 UPTO 100.0mm - ± 0.75

UPTO 120.0mm - ± 0.85
 UPTO 160.0mm - ± 1.02
 UPTO 200.0mm - ± 1.14
 UPTO 250.0mm - ± 1.40
 UPTO 300.0mm - ± 1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= $\pm 2^\circ$
4. FLATNESS = $0.007 \times \text{WIDTH}$



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	14-04-2017
CHECKED		
APPROVED	B.NATARAJA	26-08-2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	1033.5
PERIMETER mm.	340.596
WEIGHT kg/m	2.790

PARTY'S NAME	NCC LIMITED, RAIPUR
PARTY'S DRAWING No.	AS PER AutoCAD DRAWING-NCC/MTLS/ALU/IIM-R/DIE/D-04
ALLOY & TEMPER	6063 T6
DESCRIPTION	DOOR SECTION-CHOUKHAT

DRAWING No.	SECTION No.
P-17001	-
S5484	S5484