


F = FULL RADIUS (10 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN U.P. KAUSHIK 11-08-2017	NAME DATE
	CHECKED APPROVED B. NATARAJA 04-10-2017	SCALE 1:1
AREA mm ² 11911.678	PERIMETER mm. 876.407	WEIGHT kg/m 32.162
PARTY'S NAME KIRLOSKR OIL ENGINES LTD., PUNE	DRAWING No. P-17277-2	SECTION No.
PARTY'S DRAWING No. DV2.W024.01.3.PR & REQUIREMENT	ALLOY & TEMPER 6063 T6	DESCRIPTION BACK COVER FOR EXHAUST MANIFOLD SECTION

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 1.0 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED