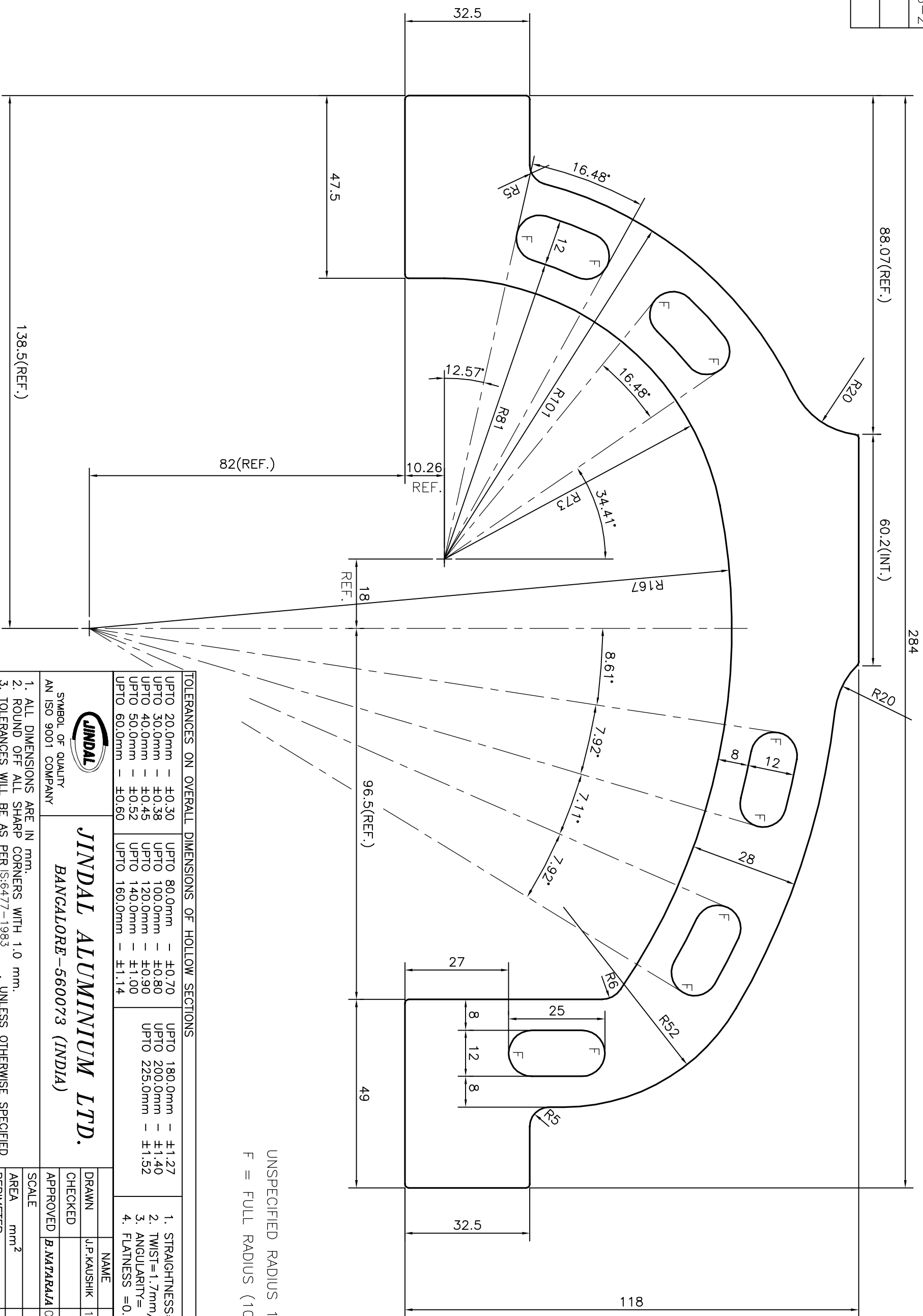


P-17278-2

S5513




UNSPECIFIED RADIUS 1.0 mm  
F = FULL RADIUS (10 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 1.0 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

 <p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>		<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>
PARTY'S NAME	KIRLOSKR OIL ENGINES LTD., PUNE	
PARTY'S DRAWING No.	DV2.W024.09.0.PR & REQUIREMENT	
ALLOY & TEMPER	6063 T6	
DESCRIPTION	FRONT COVER FOR EXHAUST MANIFOLD SECTION	
DRAWN	J.P.KAUSHIK	DATE 11-08-2017
CHECKED		
APPROVED	B.NATARAJA	04-10-2017
SCALE	1:1	
AREA	mm <sup>2</sup>	10005.226
PERIMETER	mm.	828.612
WEIGHT	kg/m	27.014
DRAWING No.	P-17278-2	
	SECTION No.	
	S5513	